

CODE (编码): LZ/CX14-JL07D

MILL CERTIFICATE

NO (编号): 140324-4

CUSTOMER 订货单位	E-STEEL, INC.	We hereby certify that the material described herein has been manufactured and tested in accordance with above specifications and the results of all are acceptable. 兹为您单位制造之钢管, 经本公司质量管理部门标准技术条件及合同检验合格, 特发此证。										CERTIFICATE NO. 质检字	-		
PRODUCT 货物名称	ERW ROUND PIPE											CAR NO. 车号	-		
M. P 制造工艺	HFV	STANDARD 检查依据	ASTM A53/A53M										(-) N (-) Z	CONTRACT No. 合同号	RU14010

STEEL GRADE 钢级	HEAT NO. 炉号	SPECIFICATION 规格 (mm)	QTY 数量		CHEMICAL COMPOSITION 管坯化学成份 (%)																		
			MT (吨)	PCS (支)	C	Si	Mn	P	S	Cr	Mo	Al	Ni	N	Cu	Nb	V	Ti	B	Sn	Re	Ca	CEV
B	42-0008	Φ88.9*5.49*6150	65.771	947	0.14	0.15	0.40	0.031	0.028	0.011	0.01	-	0.021	-	0.033	-	0.000	-	-	-	-	-	-
B	41-02066	Φ114.3*6.02*6150	98.96	1001	0.16	0.14	0.40	0.030	0.028	0.012	0.01	-	0.021	-	0.031	-	0.000	-	-	-	-	-	-
B	14010152	Φ168.3*6.35*6150	233.955	1500	0.15	0.14	0.41	0.029	0.028	0.010	0.02	-	0.22	-	0.032	-	0.000	-	-	-	-	-	-
B	14010135	Φ168.3*7.11*6150	99.079	570	0.15	0.15	0.38	0.028	0.032	0.009	0.01	-	0.20	-	0.032	-	0.000	-	-	-	-	-	-

TOTAL 总计: (497.765) MT (吨) (4018) PCS (支)					MECHANICAL PROPERTY OF WELDING SEAM 钢管焊缝物理性能										(√) UT 超声波探伤 (-) ET 涡流探伤			HYDROSTATIC TEST 水压			
MECHANICAL PROPERTY OF PIPE BODY 管体物理性能																					

Y. S. (R _{0.2}) 屈服强度 MPa	T. S. (R _m) 抗拉强度 MPa	E. L. 伸长率 (%)	IMP 冲击功 (J) ℃	SHEARING AREA 剪切面积	FLATTENING 压扁	T. S. 抗拉强度 MPa	IMP 冲击功 (J) ℃	HARDNESS 硬度试验	WELDING SEAM 焊缝 100%	DELAMINATION OF PIPE END 管端分层	TEST PRESSURE 实验压力	DELAY TIME 保压时间
350	465	28.5	-	-	OK	-	-	-	OK	-	17.2 MPa	6s
345	460	28.5	-	-	OK	-	-	-	OK	-	15.2 MPa	6s
340	450	29.5	-	-	OK	-	-	-	OK	-	10.9 MPa	6s
340	455	29.0	-	-	OK	-	-	-	OK	-	12.3 MPa	6s

SIGN/SEAL OF THE THIRD PARTY DETECTION 第三方检验签章处	NOTES 注释	Y. S.=YIELD STRENGTH T. S.=TENSILE STRENGTH E. L.=ELONGATION IMP=IMPACT VALUE (IND)
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NOTES 说明: 1、Pressure pipes used with ordinary pipes will be regarded as ordinary ones.
承压管与一般管混用时, 一律按一般管保证。

2、Quality defects occurred in transmit is beyond our guarantee.
运输装卸中造成的产品缺陷不予保证。

3、Any changes by handwriting is invalid.
本证明任何手写或改动均无效。

4、This certificate should be proved valid with seal.
本证明未加盖产品质量证明章无效。

INSPECTOR 检验员: 张世格

CONSIGNOR 发货员: 陈培

ISSUED DATE 发证日期: 2014.03.24

