



5L-0560



5CT-0792

PRODUCTION CERTIFICATE

CUSTOMER	PLESA ANAHUAC Y CIAS S.A DE C.V.	We hereby certify that the material described herein has been manufactured and tested in accordance with above specifications and the results of all are acceptable. 兹为您单位制造之钢管，经本公司质量管理部门标准技术条件及合同检验合格，特发此证。					CERTIFICATE NO.	MCLZ1233-1
PRODUCT	ERW ROUND PIPE						L/C NO.:	M927933
M.P	HFW	STANDARD	ASTM A53 GR.B	HEAT TREATMENT OF WELDING SEAM	(√) HN () Z	CONTRACT NO.	RU1233	

STEEL GRADE	HEAT NO.	SPECIFICATION (mm)			QTY		CHEMICAL COMPOSITION 管坯化学成份 (%)																		
					MT	PCS	C	Si	Mn	P	S	Cr	Mo	Al	Ni	N	Cu	Nb	V	Ti	B	Sn	Re	Ca	CEV
B	12522324	88.9	5.49	6150	65.771	947	0.18	0.19	0.42	0.025	0.021	0.011	0.007	-	0.005	-	0.003	0.008	0.006	0.002	-	-	-	-	-
B	215172	114.3	6.02	6150	98.96	1001	0.19	0.21	0.41	0.023	0.022	0.010	0.009	-	0.006	-	0.005	0.006	0.001	0.003	-	-	-	-	-
B	L23-05135	168.3	6.35	6150	166.888	1070	0.16	0.24	0.42	0.028	0.023	0.014	0.003	-	0.013	-	0.011	0.003	0.002	0.003	-	-	-	-	-

TOTAL 总计: (331.619) MT (吨) (3018) PCS (支)					MECHANICAL PROPERTY OF WELDING SEAM							(√) UT 超声波探伤				HYDROSTATIC TEST 水压	
MECHANICAL PROPERTY OF PIPE BODY 管体物理性能					MECHANICAL PROPERTY OF WELDING SEAM							(√) UT 超声波探伤				HYDROSTATIC TEST 水压	
Y.S. (R _{m,5}) 屈服强度 MPa	T.S. (R _m) 抗拉强度 MPa	E.L. 伸长率 (%)	IMP 冲击功(J) ℃	SHEARING AREA 剪切面积	FLATTENING 压扁			T.S. 抗拉强度 MPa	IMP 冲击功 (J) ℃	HARDNESS	WELDING SEAM 100%	DELAMINATION OF PIPE END	TEST PRESSURE	DELAY TIME			
					1/2	1/3	JOINT 贴合										
310	450	30.0	-	-	OK			-	-	-	OK	OK	17.0MPa	6s			
320	445	31.0	-	-	OK			-	-	-	OK	OK	15.5MPa	6s			
315	435	30.0	-	-	OK			-	-	-	OK	OK	10.9MPa	7s			

SIGN/SEAL OF THE THIRD PARTY DETECTION 第三方检验签章处	NOTES 注释	Y.S=YIELD STRENGTH E.L=ELONGATION	T.S=TENSILE STRENGTH IMP=IMPACT VALUE(IND)
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NOTES 说明: 1、Pressure pipes used with ordinary pipes will be regarded as ordinary ones.
承压管与一般管混用时，一律按一般管保证。
2、Quality defects occurred in transit is beyond our guarantee.
运输装卸中造成的产品缺陷不予保证。
3、Any changes by handwriting is invalid.
本证明任何手写或改动均无效。
4、This certificate should be proved valid with seal.
本证明未加盖产品质量证明印章无效。

INSPECTOR 检验员:

CONSIGNOR 发货员: PEI CHENG

ISSUED DATE 发证日期: 2012-6-18

