

**CERTIFICADO DE CALIDAD
INSPECTION CERTIFICATE**
(DIN EN 10204:2004E - ISO 10474 3.1.B)

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Vendido a: Sold to:	PLESA ANAHUAC Y CIA. S.A. DE C.V.	Pedido del Cliente No: Customers Order No:	15528 -	Lista de Empaque: Packing List:	14392	Fecha/Date:	28 de Junio de 2013
Especificaciones y Grados / Standard or Specification and Steel Grade	Seamless Fittings according to ASTM A 234 WPB-10, NACE MR 01.75-2003			Dimensiones y tolerancias / Dimension and tolerances		Factura/Invoice: Bocas / Ends Biselado / Bevelled ends	
Conform to ASME II Ed. 2001 ASME SA-234, Grade WPB, NACE MR0103-2003	ASME B 16.9 - 2007						

DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
1	T24013	50	CODO 1 X 45° CED-XS	314	435	49	118					
2	S28476	20	CODO 1 1/4 X 45° CED-XS	343	485	47	184					

ANALISIS QUIMICO / CHEMICAL ANALYSIS														
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%Si	%Cr	%Cu	%Mo	%Ni	%V	%Nb
HF	T24013	24013	0.300	0.140	0.520	0.006	0.000	0.170	0.080	0.050	0.032	0.040	0.000	0.000
HF	S28476	28476	0.340	0.190	0.770	0.014	0.002	0.280	0.050	0.050	0.030	0.084	0.001	0.002

Certificamos que los resultados de los Análisis Químicos y Pruebas Mecánicas son verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°: 12791 13041532

We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°: 12791 13041532

Este material cumple con los requerimientos especificados en la orden".
The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order".

<p>Notas:</p> <p>Formado en caliente a 620°C-980°C, enfriado al aire: Formado en frío normalizado a 940°C max. Tiempo de permanencia 10'. Inspección Dimensional: Satisfactoria. HF: FORMADO EN CALIENTE/HOT FORMED</p>	<p>Notes:</p> <p>Hot formed fittings in a range from 620°C to 980°C, cooled in still air, Cold formed normalized at 940°C max. Holding time 10'. Visual dimensional check: Satisfactory CF: FORMADO EN FRIO/COLD FORMED</p>	<p><i>Waldo Gallegos Galvan</i></p> <p>Quality Manager/Jefe de Calidad: ING. WALDO GALLEGOS GALVAN</p>	<p>The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting / The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 60. Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 60.</p>
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