

CERTIFICADO DE CALIDAD INSPECTION CERTIFICATE (DIN EN 10204:2004E - ISO 10474 3.1.B)	Numero: Number: 28950	Pagina/Page: 1
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Vendido a: Sold to:	PLESA ANAHUAC Y CIA. S.A. DE C.V.	Pedido del Cliente No: Customers Order No:	19204 -	Lista de Empaque: Packing List:	15077	Fecha/Date: 12 de septiembre de 2014
Especificaciones y Grados / Standard or Specification and Steel Grade Seamless Fittings according to ASTM A 234 WPB-13e Conform to ASME II Ed. 2001 ASME SA-234, Grade WPB		Dimensiones y tolerancias / Dimension and tolerances ASME B 16.9 - 2007			Factura/Invoice: Bocas / Ends Biselado / Bevelled ends	


DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
1	T7535	50	CODO 5 X 90° R.L. CED-STD	273	439	36	145					
2	T63735	18	TEE 5 CED-STD	315	486	36	147					
3	T58642	6	TEE 5 CED-STD	250	453	38	104					

ANALISIS QUIMICO / CHEMICAL ANALYSIS														
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%Si	%Cr	%Cu	%Mo	%Ni	%V	%Nb
HF	T7535	7535	0.320	0.190	0.710	0.006	0.002	0.270	0.020	0.038	0.008	0.020	0.000	0.000
HF	T63735	63735	0.300	0.170	0.670	0.016	0.001	0.270	0.050	0.080	0.022	0.030	0.000	0.000
HF	T58642	58642	0.300	0.170	0.670	0.014	0.001	0.310	0.050	0.054	0.013	0.030	0.000	0.000

Certificamos que los resultados de los Análisis Químicos y Pruebas Mecánicas son verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°: 14010189 13011645 12008883

We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°: 14010189 13011645 12008883

"Este material cumple con los requerimientos especificados en la orden".
"The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order".

Notas: Formado en caliente a 620°C-980°C, enfriado al aire; Formado en frío normalizado a 940°C max. Tiempo de permanencia 10'. Inspección Dimensional: Satisfactoria. HF: FORMADO EN CALIENTE/HOT FORMED	Notes: Hot formed fittings in a range from 620°C to 980°C, cooled in still air, Cold formed normalized at 940°C max. Holding time 10'. Visual dimensional check: Satisfactory CF: FORMADO EN FRIO/COLD FORMED	 Quality Manager / Jefe de Calidad: ING. WALDO GALLEGOS GALVAN
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The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting. The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 60. Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 60.

MATERIAL ACCORDING TO NACE MR0175 / ISO 15156-1, 2009 AND NACE MR0103, 2012 ONLY HARDNESS

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