

**CERTIFICADO DE CALIDAD  
INSPECTION CERTIFICATE**  
(DIN EN 10204:2004E - ISO 10474 3.1.B)

Número:  
Number:

Página/Page:

25797

1

Vendido a: Sold to:	PLESA ANAHUAC Y CIA. S.A. DE C.V.	Pedido del Cliente No: Customers Order No:	7205	Lista de Empaque: Packing List:	13332	Fecha/Date:	17 de Mayo de 2012
Especificaciones y Grados / Standard or Specification and Steel Grade Seamless Fittings according to ASTM A 234M WPB-07, NACE MR 01.75-2003 Conform to ASME II Ed. 2001 ASME SA-234M Grade WPB, NACE MR0103-2003		Dimensiones y tolerancias / Dimension and tolerances ASME B 16.9 - 2007 and ASME B 16.28 - 1994			Factura/Invoice: Bocas / Ends Biselado / Bevelled ends		

DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
1	T5875	20	CODO 6 X 90° R.C. CED-STD	304	458	41	116					
2	T58016	11	CODO 6 X 90° R.C. CED-STD	304	458	41	116					

ANALISIS QUIMICO / CHEMICAL ANALYSIS														
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%SI	%Cr	%Cu	%Mo	%Ni	%V	%Nb
HF	T5875	56087	0.300	0.170	0.680	0.013	0.001	0.270	0.050	0.046	0.011	0.030	0.000	0.000
HF	T58016	56087	0.300	0.170	0.680	0.013	0.001	0.270	0.050	0.046	0.011	0.030	0.000	0.000

Certificamos que los resultados de los Análisis Químicos y Pruebas Mecánicas son verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°: 448604 347507 461066 478915 470998 457078 449026 458096 458124 9002848 321672

de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°:  
We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°:  
448604 347507 461066 478915 470998 457078 449026 458096 458124 9002848 321672

Este material cumple con los requerimientos especificados en la orden".  
The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order".

Notes: Hot formed fittings in a range from 620°C to 880°C, cooled in still air.  
Hot formed fittings in a range from 620°C to 880°C, cooled in still air.  
Cold formed normalized at 940°C max.  
Cold formed normalized at 940°C max.  
Holding time 10".  
Holding time 10".  
Inspección Dimensional: Satisfactoria.  
Visual dimensional check: Satisfactory

Quality Manager/Jefe de Calidad:  
ING. WALDO GALLEGOS GALVAN

The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting / The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 60.  
Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 60.

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