



**CERTIFICADO DE CALIDAD
INSPECTION CERTIFICATE**
(DIN EN 10204:2004E - ISO 10474 3.1.B)

Número:
Number:
23789

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Tubos de Acero de México, S.A.
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Apartado Postal 43
(65550) C. de Flores, N.L. Méx.
(52) 81 8305 9600 tel
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Vendido a: Sold to:	PLESA ANAHUAC Y CIA. S.A. DE C.V.	Pedido del Cliente No: Customers Order No:	8780	Lista de Empaque: Packing List:	12212	Fecha/Date:	21 de Agosto de 2010
Especificaciones y Grados / Standard or Specification and Steel Grade Seamless Fittings according to ASTM A 234M WPB-07, NACE MR 01.75-2003 Conform to ASME II Ed. 2001 ASME SA-234M Grade WPB, NACE MR0103-2003		Dimensiones y tolerancias / Dimension and tolerances ASME B 16.9 - 2007 and ASME B 16.28 - 1994			Factura/Invoice: Bocas / Ends Biselado / Bevelled ends		

DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
1	T48925	10	TEE RED. 8 X 4 CED-XS	316	488	40	122					
2	T65578	10	RED. CONC. 16 X 10 CED-XS	303	464	39	107					
3	T65157	12	TEE RED. 12 X 6 CED-STD	332	490	43	116					
4	T48729	5	TEE RED. 6 X 3 CED-STD	259	478	34	101					

ANALISIS QUIMICO / CHEMICAL ANALYSIS														
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%Si	%Cr	%Cu	%Mo	%Ni	%V	%Nb
HF	T48925	48925	0.310	0.180	0.660	0.011	0.003	0.300	0.040	0.077	0.029	0.040	0.000	0.000
HF	T65578	65578	0.300	0.180	0.660	0.009	0.002	0.300	0.040	0.042	0.013	0.020	0.000	0.000
HF	T65157	65157	0.310	0.180	0.680	0.009	0.002	0.280	0.050	0.066	0.023	0.030	0.000	0.000
HF	T48729	48729	0.310	0.180	0.680	0.012	0.001	0.290	0.040	0.057	0.007	0.030	0.000	0.000

Certificamos que los resultados de los Análisis Químicos y Pruebas Mecánicas son verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°.

We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°.

6036110 9052910 7056138 10025863 8048839 8054918
10007329 10017089 10015259 9060596 02008530

Este material cumple con los requerimientos especificados en la orden.
The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order.

Notas:
Formado en caliente a 620°C-980°C, enfriado al aire; Formado en frío normalizado a 940°C max.
Tiempo de permanencia 10'.
Inspección Dimensional: Satisfactoria.
HF: FORMADO EN CALIENTE/HOT FORMED

Notes:
Hot formed fittings in a range from 620°C to 980°C, cooled in still air.
Cold formed normalized at 940°C max.
Holding time 10'.
Visual dimensional check: Satisfactory
CF: FORMADO EN FRIO/COLD FORMED

Quality Manager/Jefe de Calidad:
 ING. WALDO GALLEGOS GALVAN

The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting / The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 60.
Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 60.

CC-008