



U.S. STEEL GROUP
A. division of USX Corporation

TUBULAR PRODUCTS
INSPECTION CERTIFICATE
(TYPE - IN ACCORDANCE WITH ISO 10474 / EN10204 / DIN50049)

DATE: 06/07/08
TIME: 13:16:41 USX

MILL ORDER/ITEM NO. GME-001		SHIPPERS NO.		P.O. NUMBER HY/MTC/9904800-5		VEHICLE		METERS DELIVERED: 340.00 Mt.								
SOLD ADDRESS MARMONE KEYSTONE CORP. PO BOX 791 BUTLER PA 16003-0791				MAIL TO ADDRESS MARMONE KEYSTONE CORP. PO BOX BUTLER PA 16003-0791			VENDOR USS TUBULAR PRODUCTS 1807 EAST TH ST LORAIN, OH 44055									
DESCRIPTION AND GRADE																
PIPE CARBON SMLS STD PIPE API 5L-40 TH EDITION DTD 11/1/92 GRADE B ASTM A53-93 ^A GRADE B ASME SA53-1995 EDITION 1995 ADDENDUM GRADE B ASTM A106-93 GRADE B/C ASME SA106-1992 EDITION 1993 ADDENDUM GRADE B/C BLK REG MILL COAT PE BEV 30 DEG MEETING ALL THE APPLICABLE REQUIREMENTS OF NACE STANDARD MR-01-75																
MATERIAL COND.: AS ROLLED			O.D.:		16.000 (408.400)		In (mm)		WALL	0.500 (12.70)	In (mm)					
PRODUCT IDENTIFICATION	TENSILE TEST TYPE/ ORIENTATION	TEST COND.	GAUGE WOTH IN	YIELD	EXT 1/2"	TENSILE	Y/T	ELONG%	HARDNESS	MIN HYDRO						
				MPa	.50	MPa		2"	SCALE: HRB	PSI						
				MIN: 241.0 MAX:		MIN: 415.0 MAX:	MAX:	MIN: 29.5	MIN: 99.5	1310						
B47752	STRIP/T/B	AR	1.500	370.0	.50	500.0	0.65	43.0	89.0	1310						
LEGEND: L - LONGITUDINAL U - UPSET T - TRANSVERSE N - NORMALIZED QT - QUENCHED & TEMPERED AR - AS ROLLED B - BODY W - WELD SR - STRESS RELIEVED																
PRODUCT IDENTIFICATION	TYPE	C	SI	Mn	S	P	Cr	NI	Mo	Cu	V	C.EQ				
B47752	HEAT	0.23	0.34	0.56	0.010	0.018	0.040	0.060	0.010	0.090	0.010	0.308				

CE IS BASED ON THE FOLLOWING EQUATION(S)

PLEASA ANAHUAC Y CIAS. S.A. DE C.V.

CONTROL DE CALIDAD

FECHA 08 Feb 2010

0359

FIRMA Faiguere Ruiz

DECIMAL POSITIONS FOR ELEMENTS ARE INDICATED BY THE LEFT MARGIN, VERTICAL DOTTED LINE OR DECIMAL POINT



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DATE: 06/07/08
TIME: 13:16:41 **USX**

MILL ORDER/ITEM NO. GME-001		SHIPPERS NO.		P.O. NUMBER HY/MTC/9904800-10			VEHICLE		METERS DELIVERED: 340.00 Mt.									
MATERIAL COND.: AS ROLLED			O.D.: 16.000 (406.400) In (mm)				WALL 0.500 (12.70) In (mm)											
PRODUCT IDENTIFICATION	FLAT	BEND	GRAIN SIZE	MIN COLLAPSE	DIR	TEST LOC	TEMP	SIZE	TEST COND	FT-LSS			% SHEAR					
B47752	OK									1	2	3	AVG	1	2	3	AVG	
LEGEND: L - LONGITUDINAL T - TRANSVERSE B - BODY W - WELD HAZ - HEAT AFFECTED ZONE																		
TESTING / INSPECTION INFORMATION																		
TEST / INSPECTION		YES		RESULTS / COMMENTS														
FULL LENGTH VISUAL		X																
FULL LENGTH EMI		X		OD X			OD/ID		L X		L/T							
FULL LENGTH MPI																		
FULL LENGTH UT				OD X			OD/ID		L X		L/T							
END AREA INSPECTION (PLAN END)				MPI			UT											
SPECIAL END AREA (SEA) INSP.				MPI			UT											
FULL LENGTH DRIFT				DRIFT MANDREL SIZE														
ADDITIONAL NOTES / COMMENTS																		
ALL MELTING AND MANUFACTURING TOOK PLACE IN THE USA, NO REPAIRS BY WELDING. NO MERCURY OR MERCURY COMPOUNDS ARE ADDED TO THE STEEL AND ALL MERCURY BEARING EQUIPMENT IS PROTECTED BY A DOUBLE BOUNDARY																		

THIS IS TO CERTIFY THAT THE PRODUCT DESCRIBED HEREIN WAS MANUFACTURED SAMPLE, TESTED AND/OR INSPECTED IN ACCORDANCE WITH THE SPECIFICATION AND FULFILLS THE REQUIREMENTS IN SUCH RESPECTS.

PREPARED BY THE OFFICE OF:

**D.S. DABKOWSKI MGR. MET. &
Q.A. USS TUBULAR PRODUCTS**