



U.S. STEEL GROUP
A. division of USX Corporation

**TUBULAR PRODUCTS
INSPECTION CERTIFICATE**
(TYPE - IN ACCORDANCE WITH ISO 10474 / EN10204 / DIN50049)

DATE: 06/07/08
TIME: 12:42:23 USX

MILL ORDER/ITEM NO. GME-001	SHIPPERS NO.	P.O. NUMBER HY/MTC/9904800-4	VEHICLE	METERS DELIVERED: 1000.00 Mt.
SOLD TO ADDRESS MARMONE KEYSTONE CORP. PO BOX 791 BUTLER PA 16003-0791		MAIL TO ADDRESS MARMONE KEYSTONE CORP. PO BOX BUTLER PA 16003-0791		VENDOR USS TUBULAR PRODUCTS 1807 EAST 28TH ST LORAIN, OH 44055

DESCRIPTION AND GRADE

PIPE CARBON SMLS STD PIPE API 5L-40TH EDITION DTD 11/1/92 GRADE B ASTM A53-93 GRADE B ASME SA53-1995
EDITION 1995 ADDENDUM GRADE B ASTM A106-93 GRADE B/C ASME SA106-1992 EDITION 1993 ADDENDUM GRADE B/C
BLK REG MILL COAT PE BEV 30 DEG MEETING ALL THE APPLICABLE REQUIREMENTS OF NACE STANDARD MR-01-75

MATERIAL COND.: AS ROLLED	O.D.:	16.000 (406.400)	In (mm)	WALL	0.500 (12.70)	In (mm)
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PRODUCT IDENTIFICATION	TENSILE TEST TYPE/ ORIENTATION	TEST COND.	GAUGE WOTH IN	YIELD	EXT 1/2"	TENSILE	Y/T	ELONG%	HARDNESS	MIN HYDRO
				MPa	.50	MPa		2"	SCALE: HRB	PSI
U63072	STRIP/T/B	AR	1.500	MIN: 241.0 MAX: 330.0	.50	MIN: 415.0 MAX: 470.0	MAX: 0.65	MIN: 28.5 MAX: 42.0	MIN: 89.5 MAX: 96.5	1310

LEGEND: L - LONGITUDINAL U - UPSET T - TRANSVERSE N - NORMALIZED QT - QUENCHED & TEMPERED SR - STRESS RELIEVED AR - AS ROLLED B - BODY W - WELD

PRODUCT IDENTIFICATION	TYPE	C	Si	Mn	S	P	Cr	Ni	Mo	Cu	V	C.EQ
U63072	HEAT	0.21	0.28	0.37	0.012	0.013	0.020	0.020	0.010	0.100	0.000	0.286

CE IS BASED ON THE FOLLOWING EQUATION(S):

DECIMAL POSITIONS FOR ELEMENTS ARE INDICATED BY THE LEFT MARGIN. DO NOT DRAW A LINE FOR DECIMAL POINT

PLEASE ANAHUAC Y CIAS. S.A. DE C.V.

CONTROL DE CALIDAD

FECHA 08 Feb 2010

FIRMA Eduardo Viz



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PRODUCT IDENTIFICATION	FLAT	BEND	GRAIN SIZE	MIN COLLAPSE	DIR	TEST LOC	TEMP	SIZE	TEST COND	FT-LSS				% SHEAR			
										1	2	3	AVG	1	2	3	AVG
U63072	OK																
LEGEND: L - LONGITUDINAL T - TRANSVERSE B - BODY W - WELD HAZ - HEAT AFFECTED ZONE																	
TESTING / INSPECTION INFORMATION																	
TEST / INSPECTION		YES		RESULTS / COMMENTS													
FULL LENGTH VISUAL		X															
FULL LENGTH EMI		X		OD X		OD/D		L X		L/T							
FULL LENGTH MPI																	
FULL LENGTH UT				OD X		OD/D		L X		L/T							
END AREA INSPECTION (PLAN END)				MPI		UT											
SPECIAL END AREA (SEA) INSP.				MPI		UT											
FULL LENGTH DRIFT				DRIFT MANDREL SIZE													
ADDITIONAL NOTES / COMMENTS																	
ALL MELTING AND MANUFACTURING TOOK PLACE IN THE USA, NO REPAIRS BY WELDING. NO MERCURY OR MERCURY COMPOUNDS ARE ADDED TO THE STEEL AND ALL MERCURY BEARING EQUIPMENT IS PROTECTED BY A DOUBLE BOUNDARY																	

THIS IS TO CERTIFY THAT THE PRODUCT DESCRIBED HEREIN WAS MANUFACTURED SAMPLE, TESTED AND/OR INSPECTED IN ACCORDANCE WITH THE SPECIFICATION AND FULFILLS THE REQUIREMENTS IN SUCH RESPECTS.

PREPARED BY THE OFFICE OF: **D.S. DABKOWSKI MGR. MET. & Q.A. USS TUBULAR PRODUCTS**