



U.S. STEEL GROUP
A. division of USX Corporation

**TUBULAR PRODUCTS
INSPECTION CERTIFICATE**
(TYPE - IN ACCORDANCE WITH ISO 10474 / EN10204 / DIN50049)

DATE: 06/07/08
TIME: 17:23:41 **USX**

MILL ORDER/ITEM NO. GME-005		SHIPPERS NO.		P.O. NUMBER HY/MTC/9904800-5		VEHICLE		METERS DELIVERED: 600.00 Mt.							
SOLD TO ADDRESS MARMONE KEYSTONE CORP. PO BOX 791 BUTLER PA 16003-0791				MAIL TO ADDRESS MARMONE KEYSTONE CORP. PO BOX BUTLER PA 16003-0791				VENDOR USS TUBULAR PRODUCTS 1807 EAST 28TH ST LORAIN, OH 44055							
DESCRIPTION AND GRADE															
PIPE CARBON SMLS STD PIPE API 5L-*40 TH EDITION DTD 11/1/92 GRADE B ASTM A53-*93 RD GRADE B ASME SA53-*1995 EDITION 1995 ADDENDUM GRADE B ASTM A106-*93 GRADE B/C ASME SA106-*1992 EDITION 1993 ADDENDUM GRADE B/C BLK REG MILL COAT PE BEV 30 DEG MEETING ALL THE APPLICABLE REQUIREMENTS OF NACE STANDARD MR-01-75															
MATERIAL COND.: AS ROLLED			O.D.:		16.000 (406.400)		In (mm)		WALL 0.500 (12.70)		In (mm)				
PRODUCT IDENTIFICATION	TENSILE TEST TYPE/ ORIENTATION	TEST COND.	GAUGE WOTH IN	YIELD	EXT 1/2"	TENSILE	Y/T	ELONG%	HARDNESS	MIN HYDRO					
				MPa	.50	MPa		2"	SCALE: HRB	PSI					
B66854	STRIP/T/B	AR	1.500	MIN: 241.0		MIN: 415.0	MAX:	MIN: 29.5	MIN: 99.5	1310					
				MAX: 370.0	.50	MAX: 500.0	0.65	43.0	MAX: 90.5	1310					
LEGEND: L - LONGITUDINAL T - TRANSVERSE QT- QUENCHED & TEMPERED AR - AS ROLLED B - BODY W - WELD U - UPSET N - NORMALIZED SR- STRESS RELIEVED															
PRODUCT IDENTIFICATION	TYPE	C	SI	Mn	S	P	Cr	Ni	Mo	Cu	V	C.EQ			
B66854	HEAT	0.23	0.34	0.56	0.010	0.018	0.040	0.080	0.010	0.090	0.010	0.308			
CE IS BASED ON THE FOLLOWING EQUATION(S):															

PLEASA ANAHUAC Y CIAS. S.A. DE C.V.

CONTROL DE CALIDAD

FECHA 08 Feb 2010
0359

FIRMA Farique Ruiz

DECIMAL POSITIONS FOR ELEMENTS ARE INDICATED BY THE LEFT MARGIN, VERTICAL DOTTED LINE OR DECIMAL POINT



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MATERIAL COND.: AS ROLLED			O.D.: 16.000 (406.400)			In (mm)		WALL 0.500 (12.70)		In (mm)								
PRODUCT IDENTIFICATION	FLAT	BEND	GRAIN SIZE	MIN COLLAPSE	DIR	TEST LOC	TEMP	SIZE	TEST COND	FT-LSS				% SHEAR				
										1	2	3	AVG	1	2	3	AVG	
B88854	OK																	
LEGEND: L - LONGITUDINAL T - TRANSVERSE B - BODY W - WELD HAZ - HEAT AFFECTED ZONE																		
TESTING / INSPECTION INFORMATION																		
TEST / INSPECTION			YES	RESULTS / COMMENTS														
FULL LENGTH VISUAL			X															
FULL LENGTH EMI			X	OD X	OD/ID	L X	L/T											
FULL LENGTH MPI																		
FULL LENGTH UT				OD X	OD/ID	L X	L/T											
END AREA INSPECTION (PLAN END)				MPI	UT													
SPECIAL END AREA (SEA) INSP.				MPI	UT													
FULL LENGTH DRIFT				DRIFT MANDREL SIZE														
ADDITIONAL NOTES / COMMENTS																		
ALL MELTING AND MANUFACTURING TOOK PLACE IN THE USA. NO REPAIRS BY WELDING. NO MERCURY OR MERCURY COMPOUNDS ARE ADDED TO THE STEEL AND ALL MERCURY BEARING EQUIPMENT IS PROTECTED BY A DOUBLE BOUNDARY																		

THIS IS TO CERTIFY THAT THE PRODUCT DESCRIBED HEREIN WAS MANUFACTURED SAMPLE, TESTED AND/OR INSPECTED IN ACCORDANCE WITH THE SPECIFICATION AND FULFILLS THE REQUIREMENTS IN SUCH RESPECTS.

PREPARED BY THE OFFICE OF:

D.S. DABKOWSKI MGR. MET. & Q.A. USS TUBULAR PRODUCTS