



U.S. STEEL GROUP
A. division of USX Corporation

TUBULAR PRODUCT INSPECTION CERTIFICATE
(TYPE - IN ACCORDANCE WITH ISO 10474 / EN10204 / DIN60049)

DATE: 08/08/08
TIME: 11:28:38 **USX**

MILL ORDER/ITEM NO. 602711/001		SHIPPERS NO.		P.O. NUMBER 632990815		VEHICLE		METERS DELIVERED: 1111.3 ML.										
SOLD TO ADDRESS MARMONE KEYSTONE CORP. PO BOX 791 BUTLER PA 16003-0791				MAIL TO ADDRESS MARMONE KEYSTONE CORP. PO BOX BUTLER PA 16003-0791				VENDOR USS TUBULAR PRODUCTS 1807 EAST 28TH ST LORAIN, OH 44055										
DESCRIPTION AND GRADE																		
PIPE CARBON SMLS STD PIPE API 5L-40 TH EDITION DTD 11/1/92 GRADE B ASTM A53-93 GRADE B ASME SA53-1995 EDITION 1995 ADDENDUM GRADE B ASTM A106-93 GRADE B/C ASME SA106-1992 EDITION 1993 ADDENDUM GRADE B/C BLK REG MILL COAT PE BEV 30 DEG MEETING ALL THE APPLICABLE REQUIREMENTS OF NACE STANDARD MR-01-75																		
MATERIAL COND.: AS ROLLED				O.D.: 10.750 (273.1)		In (mm)		WALL .594 (15.09)				In (mm)						
PRODUCT IDENTIFICATION	TENSILE TEST TYPE/ ORIENTATION	TEST COND.	GAUGE WOTH IN	YIELD	EXT 1/2	TENSILE	Y/T	ELONG%	HARDNESS	MIN HYDRO								
				MPa	.50	MPa		2"	SCALE: HRB	PSI								
881872	STRIP/T/B	AR	1.500	MIN: 291.3 MAX: 385.3 357.6	.50	MIN: 487.9 MAX: 523.6 504.9	MAX:	MIN: 29.92 32.04	MIN: 22 22	3000								
LEGEND: L - LONGITUDINAL U - UPSET T - TRANSVERSE N - NORMALIZED QT - QUENCHED & TEMPERED AR - AS ROLLED B - BODY W - WELD SR - STRESS RELIEVED																		
PRODUCT IDENTIFICATION	TYPE	C X100	MN X100	P X1000	S X1000	SI X100	CU X100	NI X100	CR X100	MO X100	AL	N	V X1000	Ti	CE	CO		
881872	HEAT PROD	24	33	10	22	56	12	8	9	0			0		0.29			
		24	57	10	23	33	12	8	9	0			0		0.29			

CE IS BASED ON THE FOLLOWING EQUATION(S):

DECIMAL POSITIONS FOR ELEMENTS ARE INDICATED BY THE LEFT MARGIN, VERTICAL DOTTED LINE OR DECIMAL POINT

10070



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MILL ORDER/ITEM NO. 602711/001		SHIPPER'S NO.		P.O. NUMBER 632990815		VEHICLE		METERS DELIVERED: 1111.3 Mt.									
MATERIAL COND.: AS ROLLED			O.D.: 10.750 (273.1)			WALL 594 (15.09)		In (mm)									
PRODUCT IDENTIFICATION	FLAT	BEND	GRAIN SIZE	MIN COLLAPSE	DIR	TEST LOC	TEMP	SIZE	TEST COND	FT-LSS			% SHEAR				
881872	OK									1	2	3	AVG	1	2	3	AVG
LEGEND: L - LONGITUDINAL T - TRANSVERSE B - BODY W - WELD HAZ - HEAT AFFECTED ZONE																	
TEST / INSPECTION				TESTING / INSPECTION INFORMATION													
FULL LENGTH VISUAL				YES	RESULTS / COMMENTS												
FULL LENGTH EMI				X													
FULL LENGTH MPI				X	OD X	OD/ID	L X	LT									
FULL LENGTH UT					OD X	OD/ID	L X	LT									
END AREA INSPECTION (PLAN END)					MPI	UT											
SPECIAL END AREA (SEA) INSP.					MPI	UT											
FULL LENGTH DRIFT					DRIFT MANDREL SIZE												
ADDITIONAL NOTES / COMMENTS																	
ALL MELTING AND MANUFACTURING TOOK PLACE IN THE USA, NO REPAIRS BY WELDING. NO MERCURY OR MERCURY COMPOUNDS ARE ADDED TO THE STEEL AND ALL MERCURY BEARING EQUIPMENT IS PROTECTED BY A DOUBLE BOUNDARY																	

THIS IS TO CERTIFY THAT THE PRODUCT DESCRIBED HEREIN WAS MANUFACTURED SAMPLE, TESTED AND/OR INSPECTED IN ACCORDANCE WITH THE SPECIFICATION AND FULFILLS THE REQUIREMENTS IN SUCH RESPECTS.

PREPARED BY THE OFFICE OF: **D.S. DABKOWSKI MGR. MET. & Q.A. USS TUBULAR PRODUCTS**