



U.S. STEEL GROUP
A. division of USX Corporation

TUBULAR PRODUCTS
INSPECTION CERTIFICATE
(TYPE - IN ACCORDANCE WITH ISO 10474 / EN10204 / DIN50049)

DATE: 10/08/08
TIME: 14:03:05 **USX**

MILL ORDER/ITEM NO. D09988 12		SHIPPERS NO. M8193236		P.O. NUMBER 94-R-684331		VEHICLE		METERS DELIVERED: 1,600.00 Mt.								
SOLD ADDRESS MARMONE KEYSTONE CORP. PO BOX 791 BUTLER PA 16003-0791				MAIL TO ADDRESS MARMONE KEYSTONE CORP. PO BOX BUTLER PA 16003-0791				VENDEDOR USS TABULAR PRODUCTS 1807 EAST TH ST LORAIN, OH 44055								
DESCRIPTION AND GRADE																
PIPE CARBON SMLS STD PEPE API 5L-*40 TH EDITION DTD 11/1/92 GRADE B ASTM A53-*93 ^o GRADE B ASME SA53-*1995 EDITION 1995 ADDENDUM GRADE B ASTM A106-*93 GRADE B/C ASME SA106-*1992 EDITION 1993 ADDENDUM GRADE B/C BLK REG MILL COAT PE BEV 30 DEG MEETING ALL THE APPLICABLE REQUIREMENTS OF NACE STANDARD MR-01-75																
MATERIAL COND.: AS ROLLED				O.D.: 10.750 (273.1)		In (mm)		WALL 0.844 (21.44)				In (mm)				
PRODUCT IDENTIFICATION	TENSILE TEST TYPE/ ORIENTATION	TEST COND.	GAUGE WOTH IN	YIELD	EXT 1/2"	TENSILE	Y/T	ELONG%	HARDNESS	MIN HYDRO						
				PSI	.50	PSI		2"	SCALE: HRB	PSI						
				MIN: 40000 MAX:		MIN: 60000 MAX:	MAX:	MIN: 29.5	MIN: MAX: 100.0	2750						
Y557892	STRIP/T/B	AR	1.500	49700	.50	76400	0.65	46.0	90.4	2750						
LEGEND: L - LONGITUDINAL T - TRANSVERSE QT- QUENCHED & TEMPERED AR - AS ROLLED B - BODY W - WELD U - UPSET N - NORMALIZED SR- STRESS RELIEVED																
PRODUCT IDENTIFICATION	TYPE	C	MN	P	S	Si	CU	NI	CR	MO	AL	N	V	Ti	CB	CO
Y557892	HEAT	.18	1.09	.008	.010	.27	.01	.02	.05	.01			.001			
Y557892	PROD	.16	1.10	.007	.012	.27	.01	.02	.04	.02			.001			
Y557892	PROD	.17	1.10	.007	.010	.27	.01	.03	.04	.02			.001			

7/258 2084024
7 C 123
AEO 2010
258038
2565.8

CE IS BASED ON THE FOLLOWNG EQUATICN(S):

DECIMAL POSITIONS FOR ELEMENTS ARE INDICATED BY THE LEFT MARGIN, VERTICAL DOTTED LINE OR DECIMAL POINT

10 C 120



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PRODUCT IDENTIFICATION		FLAT	BEND	GRAIN SIZE	MIN COLLAPSE	DIR	TEST LOC	TEMP	SIZE	TEST COND	FT-LSS		% SHEAR					
Y557892		OK									1	2	3	AVG	1	2	3	AVG
LEGEND:		L - LONGITUDINAL		T - TRANSVERSE		B - BODY		W - WELD		HAZ - HEAT AFFECTED ZONE								
TESTING / INSPECTION INFORMATION																		
TEST / INSPECTION			YES	RESULTS / COMMENTS														
FULL LENGTH VISUAL			X															
FULL LENGTH EMI			X	OD X	OD/ID	L X	L/T											
FULL LENGTH MPI																		
FULL LENGTH UT				OD X	OD/ID	L X	L/T											
END AREA INSPECTION (PLAN END)				MPI	UT													
SPECIAL END AREA (SEA) INSP.				MPI	UT													
FULL LENGTH DRIFT				DRIFT MANDREL SIZE														
ADDITIONAL NOTES / COMMENTS																		
ALL MELTING AND MANUFACTURING LOOK PLACE IN THE USA, NO REPAIRS BY WELDING. NO MERCURY OR MERCURY COMPOUNDS AREA ADDED TO THE STEEL AND ALL MERCURY BEARING EQUIPMENT IS PROTECTED BY DOUBLE BOUNDARY																		

THIS IS TO CERTIFY THAT THE PRODUCT DESCRIBED HEREIN WAS MANUFACTURED SAMPLE, TESTED AND/OR INSPECTED IN ACCORDANCE WITH THE SPECIFICATION AND FULFILLS THE REQUIREMENTS IN SUCH RESPECTS.

PREPARED BY THE OFFICE OF: **D.S. DABKOWSKI MGR. MET. & Q.A. USS TABULAR PRODUCTS**