

CERTIFICADO DE CALIDAD INSPECTION CERTIFICATE (DIN EN 10204:2004E - ISO 10474 3.1.B)	Numero: Number: 27398	Pagina/Page: 1
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Vendido a: Sold to:	PLESA ANAHUAC Y CIA. S.A. DE C.V.	Pedido del Cliente No: Customers Order No:	13506 - 14833 - 13086 -	Lista de Empaque: Packing List:	14186	Fecha/Date: 18 de Abril de 2013
Especificaciones y Grados / Standard or Specification and Steel Grade Seamless Fittings according to ASTM A 234 WPB-07, NACE MR 01.75-2003 Conform to ASME II Ed. 2001 ASME SA-234, Grade WPB, NACE MR0103-2003		Dimensiones y tolerancias / Dimension and tolerances ASME B 16.9 - 2007		Factura/Invoice: Bocas / Ends Biselado / Bevelled ends		

DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
1	T5872	711	CODO 4 X 90° R.L. CED-STD	352	513	33	152					
2	T5584	201	CODO 4 X 90° R.L. CED-STD	323	488	31	151					
3	T62941	24	CODO 14 X 90° R.L. CED-STD	305	494	33	136					
4	T64199	18	CODO 16 X 90° R.L. CED-STD	321	481	36	150					
5	S38130	1	CODO 1 1/2 X 45° CED-XS	358	524	34	130					
6	S25633	60	CODO 1 1/2 X 45° CED-XS	382	519	33	124					
7	T64153	14	CODO 14 X 90° R.L. CED-40	266	469	38	156					
8	T62907	3	TEE 12 CED-80	253	457	41	163					

ANALISIS QUIMICO / CHEMICAL ANALYSIS														
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%Si	%Cr	%Cu	%Mo	%Ni	%V	%Nb
HF	T5872	5872	0.290	0.160	0.760	0.005	0.000	0.300	0.010	0.045	0.007	0.020	0.000	0.000
HF	T5584	5584	0.340	0.200	0.790	0.005	0.002	0.320	0.020	0.038	0.008	0.020	0.000	0.000
HF	T62941	62941	0.310	0.170	0.680	0.011	0.002	0.280	0.060	0.058	0.023	0.030	0.000	0.000
HF	T64199	64199	0.300	0.170	0.670	0.011	0.001	0.300	0.050	0.059	0.019	0.030	0.000	0.000
HF	S38130	38130	0.313	0.180	0.710	0.009	0.001	0.280	0.030	0.043	0.020	0.022	0.001	0.001
HF	S25633	25633	0.330	0.190	0.750	0.010	0.003	0.290	0.030	0.040	0.010	0.017	0.002	0.002
HF	T64153	64153	0.310	0.180	0.670	0.013	0.001	0.300	0.060	0.056	0.024	0.030	0.000	0.000
HF	T62907	62907	0.320	0.180	0.690	0.008	0.001	0.280	0.060	0.078	0.028	0.040	0.000	0.000

Certificamos que los resultados de los Análisis Químicos y Pruebas Mecánicas son verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°: 13018720 13009652 12084157 13018302 258860 13008550 13016387 12088215

We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°: 13018720 13009652 12084157 13018302 258860 13008550 13016387 12088215

"Este material cumple con los requerimientos especificados en la orden".
The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order".

Notas: Formado en caliente a 620°C-980°C, enfriado al aire; Formado en frío normalizado a 940°C max. Tiempo de permanencia 10'. Inspección Dimensional: Satisfactoria. HF: FORMADO EN CALIENTE/HOT FORMED	Notes: Hot formed fittings in a range from 620°C to 980°C, cooled in still air. Cold formed normalized at 940°C max. Holding time 10'. Visual dimensional check: Satisfactory CF: FORMADO EN FRIO/COLD FORMED	 Quality Manager / Jefe de Calidad: ING. WALDO GALLEGOS GALVAN
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The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting. / The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 60. Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 60.