

CERTIFICADO DE CALIDAD INSPECTION CERTIFICATE (DIN EN 10204:2004E - ISO 10474 3.1.B)		Numero: Number:	Pagina/Page:
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Vendido a: Sold to:	PLESA ANAHUAC Y CIA. S.A. DE C.V.	Pedido del Cliente No: Customers Order No:	14222 -
Especificaciones y Grados / Standard or Specification and Steel Grade Seamless Fittings according to ASTM A 234 WPB-07, NACE MR 01.75-2003 Conform to ASME II Ed. 2001 ASME SA-234, Grade WPB, NACE MR0103-2003		Lista de Empaque: Packing List:	13925
		Fecha/Date:	12 de Enero de 2013
		Factura/Invoice: Bocas / Ends Biselado / Bevelled ends	
		Dimensiones y tolerancias / Dimension and tolerances ASME B 16.9 - 2007	

DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
12	T62433	10	RED. CONC. 10 X 4 CED-STD	363	490	32	137					
13	T38167	2	TEE RED. 12 X 10 CED-STD	244	466	39	96					
14	S21359	40	CODO 2 X 90° R.C. CED-XS	331	498	30	126					

ANALISIS QUIMICO / CHEMICAL ANALYSIS														
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%Si	%Cr	%Cu	%Mo	%Ni	%V	%Nb
CF	T62433	62433	0.320	0.180	0.690	0.015	0.001	0.300	0.050	0.054	0.024	0.030	0.000	0.000
HF	T38167	38167	0.290	0.160	0.680	0.008	0.001	0.280	0.060	0.050	0.018	0.030	0.000	0.000
HF	S21359	21359	0.300	0.170	0.710	0.007	0.001	0.270	0.030	0.080	0.010	0.027	0.001	0.002

Certificamos que los resultados de los Análisis Químicos y Pruebas Mecánicas son verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°: We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°: 12076693 8041363 12058172

"Este material cumple con los requerimientos especificados en la orden".
The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order".

<p>Notas:</p> <p>Formado en caliente a 620°C-980°C, enfriado al aire; Formado en frío normalizado a 940°C max.</p> <p>Inspección Dimensional: Satisfactoria.</p> <p>HF: FORMADO EN CALIENTE/HOT FORMED</p>	<p>Notes:</p> <p>Hot formed fittings in a range from 620°C to 980°C, cooled in still air, Cold formed normalized at 940°C max.</p> <p>Holding time 10'.</p> <p>Visual dimensional check: Satisfactory</p> <p>CF: FORMADO EN FRIO/COLD FORMED</p>	<p><i>Waldo Gallegos</i></p> <p>Quality Manager/Jefe de Calidad: ING. WALDO GALLEGOS GALVAN</p>
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The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting./ The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 60. Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 60.