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CERTIFICADO DE CALIDAD INSPECTION CERTIFICATE (DIN EN 10204:2004E - ISO 10474 3.1.B)		Numero: Number: 26593	Pagina/Page: 1
Vendido a: Sold to: PLESA ANAHUAC Y CIA. S.A. DE C.V.	Pedido del Cliente No: Customers Order No: 13775 - 13591 -	Lista de Empaque: Packing List: 13794	Fecha/Date: 22 de Noviembre de 2012
Especificaciones y Grados / Standard or Specification and Steel Grade Seamless Fittings according to ASTM A 234 WPB-07, NACE MR 01.75-2003 Conform to ASME II Ed. 2001 ASME SA-234, Grade WPB, NACE MR0103-2003	Dimensiones y tolerancias / Dimension and tolerances ASME B 16.9 - 2007		Factura/Invoice: Bocas / Ends Biselado / Bevelled ends

DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
1	T61893	5	TEE 12 CED-STD	304	471	36	129					
2	T5008	60	CODO 6 X 45° CED-STD	315	494	32	144					
3	T62025	20	RED. CONC. 8 X 4 CED-STD	319	495	44	124					
4	T61866	20	CODO 10 X 90° R.L. CED-STD	326	496	34	146					
5	T62024	40	CODO 10 X 90° R.L. CED-STD	338	498	35	148					
6	T59966	6	CODO 8 X 90° R.C. CED-STD	281	455	36	156					
7	T4888	9	CODO 8 X 90° R.C. CED-STD	302	477	36	150					

ANALISIS QUIMICO / CHEMICAL ANALYSIS														
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%Si	%Cr	%Cu	%Mo	%Ni	%V	%Nb
HF	T61893	61893	0.310	0.180	0.660	0.012	0.001	0.280	0.040	0.061	0.018	0.030	0.000	0.000
HF	T5008	5008	0.320	0.180	0.780	0.005	0.001	0.310	0.020	0.033	0.005	0.020	0.000	0.000
CF	T62025	62025	0.330	0.180	0.720	0.012	0.001	0.300	0.070	0.067	0.027	0.030	0.000	0.000
HF	T61866	61866	0.310	0.170	0.740	0.014	0.001	0.280	0.030	0.049	0.015	0.030	0.000	0.000
HF	T62024	62024	0.310	0.170	0.670	0.010	0.001	0.290	0.060	0.076	0.026	0.040	0.000	0.000
HF	T59966	59966	0.330	0.190	0.680	0.014	0.002	0.300	0.050	0.080	0.023	0.040	0.000	0.000
HF	T4888	4888	0.320	0.180	0.780	0.005	0.002	0.330	0.020	0.024	0.004	0.010	0.000	0.000

Certificamos que los resultados de los Análisis Químicos y Pruebas Mecánicas son verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°:
We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°:
12062973 12080136 12075470 12066084 12065699 12032009 12075473
"Este material cumple con los requerimientos especificados en la orden".
The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order".

Notas: Formado en caliente a 620°C-980°C, enfriado al aire; Formado en frío normalizado a 940°C max. Tiempo de permanencia 10'. Inspección Dimensional: Satisfactoria. HF: FORMADO EN CALIENTE/HOT FORMED	Notes: Hot formed fittings in a range from 620°C to 980°C, cooled in still air. Cold formed normalized at 940°C max. Holding time 10'. Visual dimensional check: Satisfactory CF: FORMADO EN FRIO/COLD FORMED	 Quality Manager / Jefe de Calidad: ING. WALDO GALLEGOS GALVAN	The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting. / The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 60. Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 60.
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