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CERTIFICADO DE CALIDAD INSPECTION CERTIFICATE (DIN EN 10204:2004E - ISO 10474 3.1.B)		Numero: Number: 26323	Pagina/Page: 1
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Vendido a: Sold to: PLESA ANAHUAC Y CIA. S.A. DE C.V.	Pedido del Cliente No: Customers Order No: 13086 - 13213 -	Lista de Empaque: Packing List: 13660	Fecha/Date: 27 de Septiembre de 2012
Especificaciones y Grados / Standard or Specification and Steel Grade Seamless Fittings according to ASTM A 234 WPB-07, NACE MR 01.75-2003 Conform to ASME II Ed. 2001 ASME SA-234, Grade WPB, NACE MR0103-2003	Dimensiones y tolerancias / Dimension and tolerances ASME B 16.9 - 2007		Factura/Invoice: Bocas / Ends Biselado / Bevelled ends

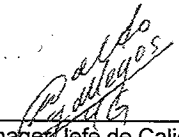
DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
1	T56000	15	TEE RED. 10 X 8 CED-STD	313	482	46	107					
2	T51306	4	CODO 14 X 45° CED-STD	320	484	37	105					
3	T61224	5	RED. CONC. 6 X 5 CED-STD	321	490	39	154					
4	T61001	16	TEE RED. 10 X 6 CED-STD	326	486	34	158					
5	T61276	4	TEE RED. 10 X 6 CED-STD	332	498	33	142					
6	T61395	10	TEE RED. 8 X 4 CED-STD	331	484	32	140					

ANALISIS QUIMICO / CHEMICAL ANALYSIS														
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%Si	%Cr	%Cu	%Mo	%Ni	%V	%Nb
HF	T56000	56000	0.310	0.170	0.710	0.011	0.001	0.290	0.040	0.070	0.020	0.030	0.000	0.000
HF	T51306	51306	0.310	0.180	0.660	0.011	0.001	0.260	0.040	0.050	0.022	0.030	0.000	0.000
CF	T61224	61224	0.320	0.180	0.670	0.017	0.001	0.320	0.050	0.066	0.040	0.030	0.000	0.000
HF	T61001	61001	0.310	0.180	0.680	0.018	0.001	0.290	0.050	0.050	0.010	0.050	0.000	0.000
HF	T61276	61276	0.330	0.180	0.770	0.017	0.002	0.320	0.040	0.066	0.028	0.030	0.000	0.000
HF	T61395	61395	0.320	0.180	0.690	0.014	0.003	0.280	0.060	0.077	0.025	0.040	0.000	0.000

Certificamos que los resultados de los Análisis Químicos y Pruebas Mecánicas son verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°:
We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°:
11046489 10041124 12048460 12054511 12054485 12048488

"Este material cumple con los requerimientos especificados en la orden".
"The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order".

<p>Notas:</p> <p>Formado en caliente a 620°C-980°C, enfriado al aire; Formado en frío normalizado a 940°C max. Tiempo de permanencia 10'. Inspección Dimensional: Satisfactoria. HF: FORMADO EN CALIENTE/HOT FORMED</p>	<p>Notes:</p> <p>Hot formed fittings in a range from 620°C to 980°C, cooled in still air. Cold formed normalized at 940°C max. Holding time 10'. Visual dimensional check: Satisfactory CF: FORMADO EN FRIO/COLD FORMED</p>	<p>The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting./ The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 60. Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 60.</p>
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 Quality Manager / Jefe de Calidad:
 ING. WALDO GALLEGOS GALVAN

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