

CERTIFICADO DE CALIDAD INSPECTION CERTIFICATE (DIN EN 10204:2004E - ISO 10474 3.1.B)		Numero: Number:	Pagina/Page:
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Vendido a: Sold to:	PLESA ANAHUAC Y CIA. S.A. DE C.V.	Pedido del Cliente No: Customers Order No:	11943 - 11723 - 11448 -	Lista de Empaque: Packing List:	13076	Fecha/Date:	23 de Enero de 2012
Especificaciones y Grados / Standard or Specification and Steel Grade Seamless Fittings according to ASTM A 234 WPB-07, NACE MR 01.75-2003 Conform to ASME II Ed. 2001 ASME SA-234, Grade WPB, NACE MR0103-2003				Dimensiones y tolerancias / Dimension and tolerances ASME B 16.9 - 2007		Factura/Invoice: Bocas / Ends Biselado / Bevelled ends	

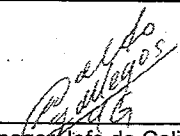
DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
12	T56126	2	CODO 12 X 45° CED-40	312	487	41	126					
13	S42828	13	CODO 5 X 90° R.L. CED-STD	307	473	36	101					
14	S32203	12	CODO 5 X 90° R.L. CED-STD	302	495	34	133					
15	S47799	44	CODO 2 X 90° R.C. CED-XS	319	480	30	142					
16	T50508	20	CODO 8 X 90° R.C. CED-XS	313	484	45	101					

ANALISIS QUIMICO / CHEMICAL ANALYSIS														
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%Si	%Cr	%Cu	%Mo	%Ni	%V	%Nb
HF	T56126	56126	0.300	0.170	0.680	0.010	0.002	0.270	0.050	0.059	0.017	0.030	0.000	0.000
HF	S42828	42828	0.320	0.180	0.770	0.012	0.001	0.320	0.030	0.037	0.020	0.020	0.003	0.002
HF	S32203	32203	0.330	0.180	0.780	0.010	0.001	0.300	0.050	0.040	0.010	0.016	0.001	0.001
HF	S47799	47799	0.310	0.180	0.700	0.009	0.001	0.280	0.030	0.035	0.010	0.018	0.001	0.002
HF	T50508	50508	0.320	0.180	0.680	0.011	0.002	0.260	0.060	0.071	0.024	0.030	0.000	0.000

Certificamos que los resultados de los Análisis Químicos y Pruebas Mecánicas son verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°: 11035788 11008316 473980 11043878 10042575

We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°: 11035788 11008316 473980 11043878 10042575

"Este material cumple con los requerimientos especificados en la orden".
"The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order".

Notas: Formado en caliente a 620°C-980°C, enfriado al aire; Formado en frío normalizado a 940°C max. Tiempo de permanencia 10'. Inspección Dimensional: Satisfactoria. HF: FORMADO EN CALIENTE/HOT FORMED	Notes: Hot formed fittings in a range from 620°C to 980°C, cooled in still air, Cold formed normalized at 940°C max. Holding time 10'. Visual dimensional check: Satisfactory CF: FORMADO EN FRIO/COLD FORMED	 Quality Manager / Jefe de Calidad: ING. WALDO GALLEGOS GALVAN	The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting. / The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 60. Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 60.
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