



**CERTIFICADO DE CALIDAD
INSPECTION CERTIFICATE
(DIN EN 10204:2004E - ISO 10474 3.1.B)**

Número:
Number:

23058

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Tubos de Acero de México, S.A.
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Apartado Postal 43
(65550) C. de Flores, N.L. Méx.
(52) 81 8305 9600 tel
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Vendido a: Sold to:	PLESA ANAHUAC Y CIA. S.A. DE C.V.	Pedido del Cliente No: Customers Order No:	7314 - 7315 -	Lista de Empaque: Packing List:	11758	Fecha/Date:	15 de Diciembre de 2009
Especificaciones y Grados / Standard or Specification and Steel Grade Seamless Fittings according to ASTM A 234M WPB-07, NACE MR 01.75-2003 Conform to ASME II Ed. 2001 ASME SA-234M Grade WPB, NACE MR0103-2003		Dimensiones y tolerancias / Dimension and tolerances ASME B 16.9 - 2007 and ASME B 16.28 - 1994			Factura/Invoice: Bocas / Ends Biselado / Bevelled ends		

DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
23	T40516	1	RED. CONC. 10 X 6 CED-STD	320	490	31	108					
24	T46005	4	TEE 6 CED-STD	306	473	44	118					
25	T42161	21	TEE 6 CED-STD	301	460	38	104					
26	T43468	6	RED. CONC. 8 X 6 CED-XS	293	472	44	95					
27	S31762	25	CODO 5 X 90° R.L. CED-STD	245	446	34	107					
28	T43468	10	RED. CONC. 8 X 3 CED-STD	297	472	41	116					

ANALISIS QUIMICO / CHEMICAL ANALYSIS															Certificamos que los resultados de los Análisis Químicos y Pruebas Mecánicas son
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%Si	%Cr	%Cu	%Mo	%Ni	%V	%Nb	
CF	T40516	40516	0.290	0.160	0.680	0.009	0.001	0.270	0.050	0.065	0.008	0.030	0.000	0.000	verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°. We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°. 8044010 9052832 9002593 9033575 466326 9012764 "Este material cumple con los requerimientos especificados en la orden". "The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order".
HF	T46005	46005	0.300	0.170	0.660	0.016	0.002	0.290	0.040	0.053	0.018	0.030	0.002	0.000	
HF	T42161	42161	0.300	0.170	0.670	0.016	0.001	0.280	0.040	0.050	0.009	0.020	0.000	0.000	
CF	T43468	43468	0.300	0.170	0.670	0.016	0.002	0.280	0.050	0.047	0.012	0.030	0.000	0.000	
HF	S31762	31762	0.330	0.190	0.730	0.013	0.001	0.300	0.040	0.033	0.010	0.031	0.001	0.000	
CF	T43468	43468	0.300	0.170	0.680	0.017	0.003	0.290	0.050	0.049	0.012	0.030	0.000	0.000	

Notes: Formado en caliente a 620°C-980°C, enfriado al aire; Formado en frío normalizado a 940°C max. Tiempo de permanencia 10'. Inspección Dimensional: Satisfactoria. HF: FORMADO EN CALIENTE/HOT FORMED	Notes: Hot formed fittings in a range from 620°C to 980°C, cooled in still air. Cold formed normalized at 940°C max. Holding time 10'. Visual dimensional check: Satisfactory CF: FORMADO EN FRIO/COLD FORMED	 Quality Manager / Jefe de Calidad: ING. WALDO GALLEGOS GALVAN	The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting./ The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 80. Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 80.	CC-008
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