



**CERTIFICADO DE CALIDAD
INSPECTION CERTIFICATE**
(DIN EN 10204:2004E - ISO 10474 3.1.B)

Número:
Number:

22763

Página/Page:

1 DE 1

Tablas de Acero de México, S.A.
Carr. Mty-Laredo Km 24.2
Apartado Postal 43
(65550) C. de Flores, N.L. Méx.
(52) 81 8305 9600 tel
(52) 81 8305 9620 fax

Vendido a: PROVEEDORA DE MATERIALES ANGER, S.A. Pedido del Cliente No: 5490 -
Sold to: DE C.V. Customers Order No: 11602
Lista de Empaque: 11602 Fecha/Date: 7 de Septiembre de 2009
Packing List:

Especificaciones y Grados / Standard or Specification and Steel Grade Dimensiones y tolerancias / Dimension and tolerances Factura/Invoice:
Seamless Fittings according to ASTM A 234M WPB-07, NACE MR 01.75-2003 ASME B 16.9 - 2007 and ASME B 16.28 - 1994 Bocas / Ends
Conform to ASME II Ed. 2001 ASME SA-234M Grade WPB, NACE MR0103-2003 Biselado / Bevelled ends

DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
1	S25531	5	CODO 6 X 90° R.C. CED-XS	279	467	38	97					
2	S29472	10	CODO 3 X 90° R.L. CED-160	301	456	42	99					

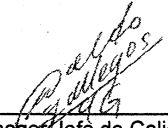
ANALISIS QUIMICO / CHEMICAL ANALYSIS														
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%Si	%Cr	%Cu	%Mo	%Ni	%V	%Nb
HF	S25531	25531	0.310	0.180	0.710	0.011	0.002	0.300	0.050	0.036	0.010	0.026	0.001	0.001
HF	S29472	29472	0.305	0.180	0.730	0.010	0.002	0.270	0.001	0.020	0.010	0.001	0.001	0.001

Certificamos que los resultados de los Análisis Químicos y Pruebas Mecánicas son verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°: We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°: 418145 3500001324

"Este material cumple con los requerimientos especificados en la orden".
"The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order".

Notas: Formado en caliente a 620°C-980°C, enfriado al aire; Formado en frío normalizado a 940°C max. Tiempo de permanencia 10'. Inspección Dimensional: Satisfactoria. HF: FORMADO EN CALIENTE/HOT FORMED

Notes: Hot formed fittings in a range from 620°C to 980°C, cooled in still air. Cold formed normalized at 940°C max. Holding time 10'. Visual dimensional check: Satisfactory CF: FORMADO EN FRIO/COLD FORMED


 Quality Manager / Jefe de Calidad:
 ING. WALDO GALLEGOS GALVAN

The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting. The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 60. Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 60.

CC-008