

CERTIFICADO DE CALIDAD INSPECTION CERTIFICATE (DIN EN 10204:2004E - ISO 10474 3.1.B)	Número: Number:	Página/Page:	
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Vendido a: Sold to:	PLESA ANAHUAC Y CIA. S.A. DE C.V.	Pedido del Cliente No: Customers Order No:	6501 - 6503 -	Lista de Empaque: Packing List:	11467	Fecha/Date:	9 de Junio de 2009
Especificaciones y Grados / Standard or Specification and Steel Grade Seamless Fittings according to ASTM A 234M WPB-07, NACE MR 01.75-2003 Conform to ASME II Ed. 2001 ASME SA-234M Grade WPB, NACE MR0103-2003				Dimensiones y tolerancias / Dimension and tolerances ASME B 16.9 - 2007 and ASME B 16.28 - 1994		Factura/Invoice: Bocas / Ends Biselado / Bevelled ends	

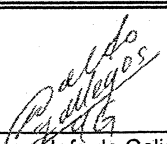
DESCRIPCION DE MATERIAL / MATERIAL DESCRIPTION				PRUEBAS MECANICAS / MECHANICAL TEST				PRUEBA DE IMPACTO 0°C / IMPACT TEST 0°C				
ART. ITEM	COLADA HEAT CODE	CANTIDAD QUANTITY	DESCRIPCION / DESCRIPTION	ESF. CEDENCIA YIELD STRENGTH (Mpa)	ESF. RUPTURA TENSILE STRENGTH (Mpa)	ELONG. %2"	DUREZA HARDNESS HBW	DIMENSIONES SAMPLE DIM mm	1 Joules	2 Joules	3 Joules	PROMEDIO AVERAGE Joules
12	T43376	8	TEE RED. 8 X 4 CED-STD	3294	4961	43	120					
13	T42161	2	TEE RED. 6 X 4 CED-STD	311	479	42	120					
14	T41314	1	CODO 12 X 90° R.L. CED-80	291	485	46	118					
15	T42340	5	CODO 12 X 90° R.L. CED-80	281	465	41	99					
16	T39319	2	CODO 12 X 90° R.L. CED-80	260	468	34	92					
17	T40516	4	CODO 12 X 90° R.L. CED-80	293	482	46	120					

ANALISIS QUIMICO / CHEMICAL ANALYSIS														
PROCESO PROCESS	COLADA HEAT CODE	COLADA/HEAT M.P./MOTHER PIPE	%C.E.	%C	%Mn	%P	%S	%Si	%Cr	%Cu	%Mo	%Ni	%V	%Nb
HF	T43376	43376	0.300	0.170	0.690	0.015	0.004	0.280	0.040	0.062	0.013	0.030	0.000	0.000
HF	T42161	42161	0.290	0.170	0.660	0.015	0.001	0.280	0.040	0.049	0.008	0.020	0.000	0.000
HF	T41314	41314	0.320	0.190	0.680	0.011	0.003	0.280	0.060	0.060	0.010	0.030	0.000	0.000
HF	T42340	42340	0.290	0.160	0.670	0.011	0.003	0.280	0.050	0.061	0.006	0.030	0.000	0.000
HF	T39319	39319	0.300	0.180	0.670	0.009	0.002	0.280	0.030	0.049	0.009	0.030	0.000	0.000
HF	T40516	40516	0.320	0.180	0.720	0.009	0.001	0.280	0.060	0.071	0.008	0.030	0.000	0.000

Certificamos que los resultados de los Analisis Químicos y Pruebas Mecánicas son verdaderos o una copia fiel de los certificados enviados por el Fabricante y/o el proveedor de Materia Prima (Tubería Sin Costura) conforme ASTM A106 Grado B con N°: 9022140 9002335 8054171 9002382 8037444 8040230

We certify that result of chemical analysis and mechanical test are true and correct copy of the test certificate issued by the manufacturer and/or supplier Raw material (Seamless Pipe) certs conform to ASTM A106 Grade B N°: 9022140 9002335 8054171 9002382 8037444 8040230

"Este material cumple con los requerimientos especificados en la orden".
"The material of this certificate heat number mentioned above is in compliance with the requirements specified in the order".

Notas: Formado en caliente a 620°C-980°C, enfriado al aire; Formado en frío normalizado a 940°C max. Tiempo de permanencia 10'. Inspección Dimensional: Satisfactoria. HF: FORMADO EN CALIENTE/HOT FORMED	Notes: Hot formed fittings in a range from 620°C to 980°C, cooled in still air. Cold formed normalized at 940°C max. Holding time 10'. Visual dimensional check: Satisfactory CF: FORMADO EN FRIO/COLD FORMED	<div style="text-align: right;">  Quality Manager / Jefe de Calidad: ING. WALDO GALLEGOS GALVAN </div> <p>The Products described herein were produced in accordance with the above referenced specification and are identified with the "R" which is permanently marked on each fitting./ The values of hardness for fittings NPS 2 1/2" and smaller ones obtain from the conversion of hardness Rockwell B to hardness Brinell HBW by means of table WILSON DESK CHART 60. Los valores de dureza para conexiones de NPS de 2 1/2" y menores, se obtienen de la conversión de dureza Rockwell B a dureza Brinell HBW mediante la tabla WILSON DESK CHART 60.</p>
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