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 CUSTOMER :Brownsville Steel City LLC

INSPECTION CERTIFICATE

(EN 10204:2004 3.1)

ST&H CORPORATION
 1290-4 Jwa3dong, Haeundaegu, Busan, Korea
 Tel : 82.51.7444680 (5 line) Fax : 82.51.7444670

발주번호 P/O NO.			원재료 RAW MATERIAL											성적서번호 CERTIFICATE NO													
BSC 2010-225 (PSJ6054)			MADE FROM SEAMLESS PIPE											QA110126-01													
재료규격 Spec. for Material			검사규격 Spec. for Inspection				외관및치수검사 Surface & Dimension				비파괴검사 N.D.E			열처리 HEAT TREATMENT													
ASTM A234-07/ASME SA234-07 WPB NACE MR-0175			ASME B16.9				GOOD				MT:GOOD			NORMALIZED (850℃X0.5HR)													
STD	수량	제품번호 STAMP NO.	화 학 성 분 CHEMICAL COMPOSITION (%)													인 장 시 험 Tensile Test		굴곡시험 Bending Test	평판시험 Flattening Test	경도시험 Hardness Test(HB)	충격시험 Impact Test	수압시험 Hydrostatic Test	C.E				
			C	Si	Mn	P	S	Cr	Mo	Ni	Cu	V	Nb	N	Y-P MPa	T-S MPa	EL (%)	RA (%)	()								
SPEC		MIN		0.10	0.29											240	415	22									
	Q'TY	MAX	0.30		1.06	0.05	0.058	0.40	0.15	0.40	0.40	0.08				655									197		
TEE SCH160			0.2	0.24	0.57	0.009	0.004	0.03	0.01	0.03	0.05	0.01				315	495	36									0.31
2"	10	01433																									
TEE SCH160			0.2	0.22	0.53	0.01	0.006	0.06	0.002	0.02	0.005	0.01				320	495	32									0.30
3"	10	02140																									
TEE SCH160			0.19	0.21	0.48	0.007	0.009	0.04	0.01	0.004	0.14	0.01				275	480	30									0.29
4"	10	02358																									
TEE SCH40			0.2	0.24	0.51	0.005	0.006	0.03	0.01	0.04	0.09	0.01				295	495	34									0.30
12"	5	03811																									
TEE SCH80			0.21	0.23	0.54	0.009	0.008	0.03	0.01	0.005	0.12	0.01				245	505	31									0.32
12"	3	03776																									

We hereby certify that the material herein has been made and tested in accordance with the above specification and also with the requirements called for by the above order.

1MPa = 145.037 psi
 1MPa = 0.145037 ksi
 1psi = 0.00689 MPa
 1ksi = 6.89476 MPa

QUALITY INSPECTED AND SUPPLY BY ST&H CORP
 MANUFACTURED BY PUSAN COUPLING CO.LTD

C.E.=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15

품질보증부
 QUALITY ASSURANCE DEP'T

(株) 釜山 카프링
 釜山 佐發

B.J. KIM / Q.A -GENERAL MANAGER

양식번호 : QMS-8102-11

PUSAN COUPLING CO.,LTD