

CERTIFICATE OF INSPECTION & TEST

ORIGINAL



ST&H CORPORATION
 411-3 Shinwol-ri, Jinryemyun, Gimhae-si Gyungnam, Korea
 Tel: 82.51.744-4680(5 line) Fax: 82.51.744-4670
 E-mail: stcorp@kornet.net

(EN 10204 3.1)

Certified to ISO9001:2008, ISO14001:2004, PED97/23/EC by LRQA

Certified API Spec Q1 and API Spec 6A (Licence No : 6A-1284)

CE
IPS 00008 / 01

Customer : PLESA ANAHUAC Y CIAS.,S.A DE C.V.				Contract No. : 15982				Report No : MSH8188				Date: SEP.09.2013			
Spec. For Material : ASTM/ASME A/SA105N-11(NACE MR0175/ISO 15156-2009)												Heat Treatment			
Chemical Composition (%)		C	Si	Mn	P	S	Ni	Cr	Mo	Cu	V	910°C NORMALIZED & AC			
Heat No./Batch no.	MAX	0.350	0.350	1.050	0.035	0.040	0.400	0.300	0.120	0.400	0.080				
	MIN		0.100	0.600											
050711		0.201	0.296	1.050	0.014	0.006	0.013	0.031	0.002	0.007	0.005	Dimensional Inspection			
Tension Test						Charpy Impact Test (10x10 mm Specimen Size)									
Size of Specimen(mm)		Yield Strength MPa	Tensile Strength MPa	Elongation %	Red of Area %	Individual min		Average min		Notch Type		ANSI B16.5 - 2009 GOOD			
Dia	Gage Length					Test Result				Temp					
12.5	50	MAX				①	②	③	Average						
12.5	50	MIN	250.000	485.000	22.000	30.000				140, 144					
ITEM / SIZE		Q'TY		ITEM / SIZE		Q'TY		ITEM / SIZE		Q'TY		Ultrasonic Examination N/A Magnetic Particle Examination N/A Remarks : **CE = 0.38 (LONG FORMULAR)			
150LBS BLRF 14"		10		BLANK				BLANK							
BLANK															

NOTE :
 1MPa = 145.037 psi
 1MPa = 0.145037 ksi
 1psi = 0.006895 MPa
 1ksi = 6.89476 MPa

W.C:Water Cool O.C:Oil Cool
 A.C:Air Cool N.A:Non Action
 N:Normalized A:Annealed
 Q.T:Quenched and Tempered
 N.T:Normalized and Tempered

We hereby certify that the material herein has been made and tested in accordance with the above specification and also with the requirements called for by the above order.

[Signature]



Witnessed by / H. J. LEE Manager of Q.A Dept. / S. H. LEE