

CERTIFICATE OF INSPECTION & TEST

ORIGINAL



ST&H CORPORATION
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(EN 10204 3.1)

Certified to ISO9001:2008, ISO14001:2004, PED97/23/EC by LRQA

Certified API Spec Q1 and API Spec 6A (Licence No : 6A-1284)



RPS 040007/01

Customer : PLESA ANAHUAC Y CIAS..S.A DE C.V.				Contract No. : 15982				Report No : MSH8188				Date: SEP.09.2013			
Spec. For Material : ASTM/ASME A/SA105N-11(NACE MR0175/ISO 15156-2009)												Heat Treatment			
Chemical Composition (%)		C	Si	Mn	P	S	Ni	Cr	Mo	Cu	V	910°C NORMALIZED & A.C			
Heat No./Batch no.	MAX	0.350	0.350	1.050	0.035	0.040	0.400	0.300	0.120	0.400	0.080				
	MIN		0.100	0.600											
05070E		0.191	0.265	1.040	0.015	0.005	0.010	0.025	0.002	0.006	0.006	Dimensional Inspection			
Tension Test						Charpy Impact Test (10x10 mm Specimen Size)									
Size of Specimen(mm)		Yield Strength MPa	Tensile Strength MPa	Elongation %	Red of Area %	Individual min		Average min		Notch Type		GOOD			
Dia	Gage Length														
12.5	50	MAX				Test Result				187					
		MIN	250.000	485.000	22.000	30.000	①	②	③			Average	Temp		
12.5	50		354.000	558.000	31.000	61.000					151, 154				
ITEM / SIZE		Q'TY		ITEM / SIZE		Q'TY		ITEM / SIZE		Q'TY			Ultrasonic Examination N/A Magnetic Particle Examination N/A Remarks : **CE = 0.37 (LONG FORMULAR)		
600LBS WNRF STD 4"		20		BLANK				BLANK							
600LBS WNRF S80 4"		20													
BLANK															

NOTE :
 1MPa = 145.037 psi
 1MPa = 0.145037 ksi
 1psi = 0.006895 MPa
 1ksi = 6.89476 MPa

W.C:Water Cool O.C:Oil Cool
 A.C:Air Cool N.A:Non Action
 N:Normalized A:Annealed
 Q.T:Quenched and Tempered
 N.T:Normalized and Tempered

We hereby certify that the material herein has been made and tested in accordance with the above specification and also with the requirements called for by the above order.

[Signature]



Witnessed by / H. J. LEE Manager of Q.A Dept. / S. H. LEE