

CERTIFICATE OF INSPECTION & TEST

ORIGINAL



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(EN 10204 3.1)

Certified to ISO9001:2008, ISO14001:2004, PED97/23/EC by LRQA

Certified API Spec Q1 and API Spec 6A (Licence No : 6A-1284)



CE
RP 01 0006 701

Customer : PLESA ANAHUAC Y CIAS.,S.A DE C.V.				Contract No. : 15982				Report No : MSH8188				Date: SEP.09.2013				
Spec. For Material : ASTM/ASME A/SA105N-11(NACE MR0175/ISO 15156-2009)												Heat Treatment				
Chemical Composition (%)		C	Si	Mn	P	S	Ni	Cr	Mo	Cu	V	910°C NORMALIZED & A.C				
Heat No./Batch no.	MAX	0.350	0.350	1.050	0.035	0.040	0.400	0.300	0.120	0.400	0.080					
	MIN		0.100	0.600												
03384Q		0.183	0.161	0.990	0.017	0.005	0.009	0.023	0.002	0.010	0.004	Dimensional Inspection				
Tension Test						Charpy Impact Test (10x10 mm Specimen Size)										Hardness Test (HB)
Size of Specimen(mm)		Yield Strength MPa	Tensile Strength MPa	Elongation %	Red of Area %	Individual		Average		Notch Type						
Dia	Gage Length					min	min									
12.5	50	MAX				Test Result				187			ANSI B16.5 - 2009 GOOD			
		MIN	250.000	485.000	22.000	30.000	①	②	③						Average	Temp
12.5	50		329.000	532.000	34.000	67.000						143, 146			Ultrasonic Examination	
ITEM / SIZE		Q'TY		ITEM / SIZE		Q'TY		ITEM / SIZE		Q'TY						
150LBS SORF 6"		25		BLANK				BLANK						Remarks : **CE = 0.36 (LONG FORMULAR)		
BLANK																

NOTE :
 1MPa = 145.037 psi
 1MPa = 0.145037 ksi
 1psi = 0.006895 MPa
 1ksi = 6.89476 MPa

W.C:Water Cool O.C:Oil Cool
 A.C:Air Cool N.A:Non Action
 N:Normalized A:Annealed
 Q.T:Quenched and Tempered
 N.T:Normalized and Tempered

We hereby certify that the material herein has been made and tested in accordance with the above specification and also with the requirements called for by the above order.

[Signature]



Witnessed by / H. J. LEE Manager of Q.A Dept. / S. H. LEE