



ST&H CORPORATION

74, Jwadongsunhwan-ro, Haeundae-gu, Busan, Korea (EN 10204 3.1)

Tel : 82.51.744-4680(5line) Fax : 82.51.744-4670

E-mail : stnh@stnhcorp.com

# CERTIFICATE OF INSPECTION & TEST

ORIGINAL



Certified to ISO9001:2008, ISO14001:2004, PED97/23/EC by LRQA

Certified API Spec Q1 and API Spec 6A (Licence No : 6A-1284)

Customer : PLESA ANAHUAC Y CIAS.,S.A DE C.V.				Contract No. : 17225				Report No : MJW8458				Date: JAN.02.2014			
Spec. For Material : ASTM/ASME A/SA105N-11(NACE MR0175/ISO 15156-2009)												Heat Treatment			
Chemical Composition (%)		C	Si	Mn	P	S	Ni	Cr	Mo	Cu	V	910°C NORMALIZED & A.C			
Heat No./Batch no.	MAX	0.350	0.350	1.050	0.035	0.040	0.400	0.300	0.120	0.400	0.080				
	MIN		0.100	0.600											
12622J		0.207	0.273	0.880	0.014	0.002	0.012	0.023	0.004	0.016	0.002	Dimensional Inspection			
Tension Test						Charpy Impact Test (10x10 mm Specimen Size)						Hardness Test (HB)		Bending Test 90:120(180°)	
Size of Specimen(mm)		Yield Strength MPa	Tensile Strength MPa	Elongation %	Red of Area %	Individual		Average		Notch Type		Temp	187	90:120(180°)	ANSI B16.5 - 2009
Dia	Gage Length					min	min								
12.5	50	MAX				Test Result				149, 154	GOOD				
		MIN	250.000	485.000	22.000	30.000	①	②	③			Average			
12.5	50	301.000	559.000	27.000	50.000									Ultrasonic Examination	
ITEM / SIZE		Q'TY	ITEM / SIZE		Q'TY	ITEM / SIZE		Q'TY	Remarks :						
150LBS BLRF 10"		50	150LBS SORF 2"		100	BLANK			N/A						
300LBS WNRF STD 6"		50	BLANK						Magnetic Particle Examination						
300LBS WNRF S80 6"		20							N/A						
150LBS THRF 4"		50							***CE = 0.36 (LONG FORMULAR)						
150LBS WNRF S80 3"		50													

NOTE :  
 1MPa = 145.037 psi  
 1MPa = 0.145037 ksi  
 1psi = 0.006895 MPa  
 1ksi = 6.89476 MPa  
 W.C:Water Cool O.C.Oil Cool  
 A.C:Air Cool N.A:Non Action  
 N:Normalized A:Annealed  
 Q.T:Quenched and Tempered  
 N.T:Normalized and Tempered

We hereby certify that the material herein has been made and tested in accordance with the above specification and also with the requirements called for by the above order.

*[Signature]*



Witnessed by / H. J. LEE Manager of Q.A Dept./J. W. PARK