MILL TEST CERTIFICATE(ISO 9001: 2000 CERTTIFIED)

CUSTOMER:

INOXI USA CORP

P. O. NO.:

ECJJR11FA52

SPECIFICATION: ASTM A312

DESCRIPTION:

STEEL GRADE: TP304L

CERT. NO .:

LC NO.:

DELIVERY CONDITION: COLD DRAWN, ANNEALED, PICKLED, PASSIVATED, PLAIN END

APPEARANCE:

SOLUTION, ANNEALED

ECJJR11FA52-5

DESCRIPTION: STAINLESS STEEL SEAMLESS PIPES MELTIN											NG PROCE	SS: E. A	A. F. A.O.D.	HOT ROLLE	D(BILLET)					
					•				CHE	MICAL	COMPOSI	TION(wt. %	6)								
Heat No.		С	Mn	Р	S		Si Ni		Cr	Мо	Cu	N	Ti	AL	W		V		В		Co
Spec.	Min.							8													
	Max.	0.035	2	0.045 0.03		.03	1	1 13													~ -
NO-3068		0.022	1.33	0.033		002	0.43	8.08	18.11									<u> </u>			
NH11-5292		0.015	1.03	0.027	0.002		0.39	8.05	18.15									ļ			
1012-1	17	0.022	1.26	0.03	0.0	005	0.37	8.08	18.11									<u> </u>		<u> </u>	
SIZE				LB/SCH	PCS		QUANTITY				E PROPERTIES		Hardness	Flattening	Flaring	Grain	Hydro	Hydrostatic		Nodes	tructive
O.D.	W.T	.T. LENGTH		LD/SCIT	100		QUANT				T.S.psi(Mpa) EL.		HRB	Tast	Test	Size	1	est	I.C. Test	Examination	
(")/(mm)	(")/(m	m) (I	M)			ft	m	KGs.NW	0.2%N	lin.170	Min.485	Min. 35%	Max. 90	Test		Size	1630		rest	E.T.	U.T.
1/2"	2.77	7 6	5.1	80	19		115.9		275		610	43	75	OK	OK					ОК	
1 1/2"	5.08	3 6	5.1	80	7		42.7		280		605	44	63	ОК	OK					OK	
2"	5.54	1 6	5.1	80	10		61		26	50	595	45	77	OK	OK					ОК	

REMARKS:

VISUAL/DIMENSION INSPECTION ACC TO ASTM A999:OK

CERTIFY TO ASTM/ASME A/SA-312-01a

Cert. To EN 10204 3. 1

NACE MR-0175

SOLUTION TREATMENT CONDITIONS: 1900°F/1040°C WATER QUENCHED

MATERIAL FREE FROM MERCURY AND RADIATION CONTAMINATION

NO WELD REPAIRE WAS PERFORMED

MEASUREMENTS & SURFACE: GOOD

EDDY CURRENT TEST AS PER ASTM E426,PMI 100% TEST

11.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN MANUFACTUREED EXAMINATED COMPLETELY IN ACCORDANCE TO ALL REQUIREMENTS OF PURCHASE ORDER, TEST RESULTS ARE ACCEPTED TESTED AND TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT.

2. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITH THE WRITTEN APPROVAL OF THE MANUFACTURER.

QUALITY TECHNOLOGY DIRECTOR