PETRO FLANGE, S.A. DE C.V.

Vendido a: FERRETERIA Y REP. INT., S.A. DE C.V.

Direccion:

Pedido: TEL

Folio:	**3030**
Cert. No.	PF-WN-695-75
Date.	19/01/2009

INSPECTION CERTIFICATE

ITEM	PCS	DESCRIPTION	SPECIFICATIONS	HEAT No.	MECHANICAL COMPOSITION TENSILE Mpa	YIELD Mpa	ELONG %	R/Area %	HARDNES HB
1	6	S.O. 24" 150# R.F.	ASTM A-105-05 ASME SA-105-ED2007-AD08 ASME B16.5 NACE MR-0175-03/05 BS3293	08K47324	487	262	22	32	162

CHEMICAL COMPOSITION

ITEM	HEAT. No.	C	Mn	P	S	Si	Cu [A]	Ni [A]	Cr [A,B]	Mo [A,B]	V [A]	Nb	CE
1	08K47324	0.258	0.803	0.021	0.035	0.180	0.170	0.033	0.101	0.003	0.002	-	0.43

[A] The sum of cooper, nickel, chromium, molybdenum and vanadium shall not exceed 1.00 %

[B] The sum of chromium and molybdenum shall not exceed 0.32%

Ni+Cu)/15

NOTE: FORGED ROLLED 1150°C -1200°C

NORMALIZED 900°C AND ALLOWED TO COOL IN STILL AIR.

PETRO FLANGE S.A. DE C.V.

QUALITY ASSURANCE CONTROL DEPARTAMENT

P F

ENTREGADO

JCRR