PETRO FLANGE, S.A. DE C.V.

Vendido a: FERRETERIA Y REP. INT., S.A. DE C.V.

Direccion:

Pedido: TEL

Folio:	2842
Cert. No.	PF-WN-583-28
Date.	05/11/2008

INSPECTION CERTIFICATE

ITEM	PCS	DESCRIPTION	SPECIFICATIONS	HEAT No.	MECHANICAL COMPOSITION				
					TENSILE Mpa	YIELD Mpa	ELONG %	R/Area %	HARDNES HB
1	8	S.W. 1-1/2" 600# R.F. SCH-80	ASTM A-105-05 ASME SA-105-05 ASME B16.47 SERIE B-2003 NACE MR-0175-03/05 MSS SP-6 API 6A-6B	312	502	284	31	34	149

CHEMICAL COMPOSITION

ITEM	HEAT. No.	C	Mn	P	S	Si	Cu [A]	Ni [A]	Cr [A,B]	Mo [A,B]	V [A]	Nb	CE
1	312	0.247	0.836	0.027	0.020	0.179	0.170	0.036	0.034	0.004	0.005	-	0.41

[A] The sum of cooper, nickel, chromium, molybdenum and vanadium shall not exceed 1.00 %

[B] The sum of chromium and molybdenum shall not exceed 0.32%

Ni+Cu)/15

NOTE: FORGED ROLLED 1150°C -1200°C

NORMALIZED 900°C AND ALLOWED TO COOL IN STILL AIR.

PETRO FLANGE S.A. DE C.V.
QUALITY ASSURANCE CONTROL DEPARTAMENT
P F
ENTREGADO