MILL'S QUALITY CERTIFICATE

SeAH Steel Corp.
(주)세 아 제 강

HEAD OFFICE ; BONGNAE-DONG 1GA, JUNG-GU, SEOUL, KOREA
POHANG PLANT ; 14-1, JANGHEUNG-DONG, NAM-GU, POHANG

증명서번호
CERTIFICATE NO.: E201006-0256-001459(5005298)

제 품 명
COMMODITY : E.R.W STEEL PIPE

제 품 규 격
SPECIFICATION : API 5LB PSL1/ASTM A53B(2007)

발 급 일 자
DATE OF ISSUE : 2010.06.15

계 약 서 번 호
L/C No. (P/O No.) : 1103077721

수 요 가
CUSTOMER : PLESA

주 문 자
SHIPPER : DUFERCO SA

NO.	HEAT NO. (BATCH NO.)	관 단 TYPE *1	주 문 치 수 ORDER SIZE	수 량 QUANTITY 본 수 PCS	총 길 이 TOTAL LENGTH	중량(M/T) WEIGHT	비 고 REMARK
1	C031153 (SIK4212160)	BBE	24 " X 0.250 " X 6.120 M	1	6.120 M	0.582	CONFIRM TO NACE NORM MR0175(LAST EDITION)
2	C021110 (SIK4212180)	BBE	24 " X 0.250 " X 6.120 M	34	208.080 M	19.822	*ERW: CHEMICAL COMPOSITION, HEAT TREATMENT AND HARDNESS ONLY
3	SB73230 (SIK5211050)	BBE	20 " X 0.250 " X 6.120 M	24	146.880 M	11.627	*DSAW:CHEMICAL COMPOSITION AND HARDNESS ONLY
4	SQ05410 (SIK5292050)	BBE	24 " X 0.250 " X 6.120 M	20	122.400 M	11.660	

NO.	HEAT NO (BATCH NO.)	HYDROSTATIC TEST 10 Sec. psi	RESULT	N·D·T U *2	VISUAL & DIMENSION	FLATTENING	SHOCK	COMPRESSION	RESIDUAL MAGNETISM GAUSS	BENDING *3	DRIFT	CRUSH	FLARING	FLANGE	REVERSE	FLATTENING	ZINC COATING TEST WEIGHT OF ZINC COAT-ING	균일성 C.S *4	알칼리 ALK *5	CHEMICAL COMPOSITION(%) DESIG *6	C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti		CEQ C2 *8	DIR *9	TENSILE TEST (Gage Length : 50mm) TENSILE STRENGTH psi	YIELD STRENGTH psi	E.L % *10	IMPACT TEST (℃) ENERGY Joule	SHEAR AREA %	HARDNESS TEST HRC	HEAT TREATMENT SN *11
																					2			3		2	2	2	2	3	3	3										
기준 SPEC									30											MAX	26		120	30	30	40	40	40	15	80						60200	35500				22	
																				MIN																						
1	C031153 (SIK4212160)	450	G	G	G	G			G											H	14	18	78	10	1									27								
																				P	13	17	77	11	2	2	1	1	TR	2	2	1		26	T	75220	67700	30			10	G
																				P	14	17	77	10	TR	2	1	1	TR	2	2	1		27	W	78370						
2	C021110 (SIK4212180)	450	G	G	G	G			G											H	14	18	78	14	2									27								
																				P	13	17	78	13	2	TR	1	2	TR	TR	2	2		27	T	74360	72960	29			10	G
																				P	13	19	77	15	2	TR	1	2	TR	TR	2	2		26	W	80930						
3	SB73230 (SIK5211050)	540	G	G	G	G			G											H	14	2	70	13	6									26								
																				P	13	1	70	12	7	TR	TR	2	TR	TR	2	2		25	T	68550	48920	35			8	G
																				P	16	3	69	12	4	TR	TR	2	TR	TR	2	2		28	W	73850						
4	SQ05410 (SIK5292050)	450	G	G	G	G			G											H	15	1	72	11	5									27								
																				P	14	TR	73	13	3	2	1	TR	TR	TR	1	2		26	T	71820	55180	32			7	G
																				P	15	TR	72	11	6	2	1	TR	TR	TR	1	2		27	W	74390						

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NOTE: *1 ~ *11: Refer To Others

OTHERS:
*1-BBE:Black Beveled End(30°)
*2-U:Weld Seam Ultrasonic Test
*6-H:Heat(Ladle) Analysis, P:Product Analysis *7-2:X100, 3:X1000 *8-C2:C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15
*9-T:Base Metal Transverse, W:Weld Part Transverse *10-E.L:Elongation *11-S.N:Seam Normalizing *G:GOOD *Tr:Trace

Surveyor :

- WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MADE AND TESTED IN ACCORDANCE WITH ABOVE SPECIFICATION AND THE RESULTS OF ALL TEST ARE ACCEPTABLE.
- THE USE OF THE MATERIAL OUTSIDE THE SPECIFICATIONS INDICATED ON THIS CERTIFICATE MAY CAUSE SAFETY AND/OR MONETARY PROBLEMS. FURTHERMORE, ANY ORGANIZATION OR PERSON(S) WHO DELIBERATELY MODIFIES THE CERTIFICATE WILL BE PROSECUTED FOR FORGING AN OFFICIAL DOCUMENT (ACCORDING TO THE PROVISIONS OF THE CRIMINAL CODE 231)

Manager of Q.M Dept.

N. J. Baek

주식회사세아제강 SeAH 품질경영팀