MILL'S QUALITY CERTIFICATE

SeAH Steel Corp.
(주)세 아 제 강

HEAD OFFICE ; BONGNAE-DONG 1GA, JUNG-GU, SEOUL, KOREA
POHANG PLANT ; 14-1, JANGHEUNG-DONG, NAM-GU, POHANG

증명서번호 CERTIFICATE NO.: E201004-0134-000862(5005298)
제 품 명 COMMODITY : E.R.W STEEL PIPE
제 품 규 격 SPECIFICATION : API 5LB PSL1/ASTM A53B(2007)

발 급 일 자 DATE OF ISSUE : 2010.03.31
계 약 서 번 호 L/C No. (P/O No.) : 1103077721
수 요 가 CUSTOMER : PLESA
주 문 자 SHIPPER : DUFERCO SA

NO.	HEAT NO. (BATCH NO.)	관 단 TYPE *1	주 문 치 수 ORDER SIZE	수 량 QUANTITY 본 수 PCS	총 길 이 TOTAL LENGTH	중량(M/T) WEIGHT	비 고 REMARK
29	5-0943 (SIK3022080)	BBE	16 " X 0.250 " X 6.120 M	1	6.120 M	0.386	CONFIRM TO NACE NORM MR0175(LAST EDITION)
30	SB66564 (SIK3031040)	BBE	16 " X 0.250 " X 6.120 M	48	293.760 M	18.545	*ERW: CHEMICAL COMPOSITION, HEAT TREATMENT AND HARDNESS ONLY
31	SB66561 (SIK3031050)	BBE	16 " X 0.250 " X 6.120 M	5	30.600 M	1.932	*DSAW:CHEMICAL COMPOSITION AND HARDNESS ONLY
32	SB66561 (SIK3031060)	BBE	16 " X 0.250 " X 6.120 M	16	97.920 M	6.182	

NO.	HEAT NO (BATCH NO.)	HYDROSTATIC TEST 5 Sec. psi	RESULT	N.D.T U *2	VISUAL & DIMENSION	FLATTENING	SHOCK	COMPRESSION	RESIDUAL MAGNETISM GAUSS	BENDING *3	DRIFT	CRUSH	FLARING	FLANGE	REVERSE FLATTENING	ZINC COATING TEST WEIGHT OF ZINC COAT-ING	균일성 C.S *4	알칼리 ALK *5	DESIG *6	C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti		CEQ *8	DIR *9	TENSILE TEST (Gage Length : 50mm) TENSILE STRENGTH psi	YIELD STRENGTH psi	E.L % *10	IMPACT TEST (℃) ENERGY Joule	SHEAR AREA %	HARDNESS TEST HRC	HEAT TREATMENT SN *11
																				CHEMICAL COMPOSITION(%)																				
																				2			3		2	2	2	2	3	3	3									
기준 SPEC									30										MAX	26		120	30	30	40	40	40	15	80											22	
																			MIN																60200	35500					
29	5-0943	670	G	G	G	G			G										H	16	20	63	16	3																	
	(SIK3022080)																		P	15	19	64	18	1	1	2	1	TR	1	2	1	.		T	73090	54380	35			7	G
																			P	17	19	62	18	5	1	2	1	TR	1	2	1			W	78170						
30	SB66564	670	G	G	G	G			G										H	14	1	68	11	7																	
	(SIK3031040)																		P	13	TR	68	11	5	1	1	TR	TR	TR	1	TR			T	68020	45970	35			8	G
																			P	15	2	69	11	9	1	1	TR	TR	TR	1	TR			W	73240						
31	SB66561	670	G	G	G	G			G										H	15	1	65	16	5																	
	(SIK3031050)																		P	14	TR	66	18	6	3	2	TR	TR	1	2	2			T	68160	46260	33			7	G
																			P	14	TR	64	18	5	3	2	TR	TR	1	2	2			W	71790						
32	SB66561	670	G	G	G	G			G										H	15	1	65	16	5																	
	(SIK3031060)																		P	14	TR	66	16	7	1	3	2	TR	TR	TR	1			T	68160	44670	33			8	G
																			P	15	2	66	17	7	1	3	2	TR	TR	TR	1			W	74690						

NOTE *1 ~ *11: Refer To Others

OTHERS
*1-BBE:Black Beveled End(30°)
*2-U:Weld Seam Ultrasonic Test
*6-H:Heat(Ladle) Analysis, P:Product Analysis *7-2:X100, 3:X1000
*9-T:Base Metal Transverse, W:Weld Part Transverse *10-E.L:Elongation *11-S.N:Seam Normalizing *G:GOOD *Tr:Trace

Surveyor :

- WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MADE AND TESTED IN ACCORDANCE WITH ABOVE SPECIFICATION AND THE RESULTS OF ALL TEST ARE ACCEPTABLE.
- THE USE OF THE MATERIAL OUTSIDE THE SPECIFICATIONS INDICATED ON THIS CERTIFICATE MAY CAUSE SAFETY AND/OR MONETARY PROBLEMS. FURTHERMORE, ANY ORGANIZATION OR PERSON(S) WHO DELIBERATELY MODIFIES THE CERTIFICATE WILL BE PROSECUTED FOR FORGING AN OFFICIAL DOCUMENT (ACCORDING TO THE PROVISIONS OF THE CRIMINAL CODE 231)

Manager of Q.M Dept.
N. J. Baek