MILL'S QUALITY CERTIFICATE

SeAH Steel Corp.
(주)세 아 제 강

HEAD OFFICE ; BONGNAE-DONG 1GA, JUNG-GU, SEOUL, KOREA
POHANG PLANT ; 14-1, JANGHEUNG-DONG, NAM-GU, POHANG

증명서번호
CERTIFICATE NO.: E201004-0123-000851(5005298)

제 품 명
COMMODITY : E.R.W STEEL PIPE

제 품 규 격
SPECIFICATION : API 5LB PSL1/ASTM A53B(2007)

발 급 일 자
DATE OF ISSUE : 2010.04.12

계 약 서 번 호
L/C No. (P/O No.) : 1103077721

수 요 가
CUSTOMER : PLESA

주 문 자
SHIPPER : DUFERCO SA

NO.	HEAT NO. (BATCH NO.)	관 단 TYPE *1	주 문 치 수 ORDER SIZE	수 량 QUANTITY 본 수 PCS	총 길 이 TOTAL LENGTH	중량(M/T) WEIGHT	비 고 REMARK
1	SB65958 (SHK3152020)	BBE	12 " X 0.250 " X 6.120 M	96	587.520 M	29.441	CONFIRM TO NACE NORM MR0175(LAST EDITION)
2	SB66923 (SHK3241110)	BBE	14 " X SCH40 X 6.120 M	2	12.240 M	1.154	*ERW: CHEMICAL COMPOSITION, HEAT TREATMENT AND HARDNESS ONLY
3	SQ98005 (SHK3261040)	BBE	10 " X 0.250 " X 6.120 M	58	354.960 M	14.940	*DSAW:CHEMICAL COMPOSITION AND HARDNESS ONLY
4	SQ99542 (SHK4082060)	BBE	12 " X SCH40 X 6.120 M	110	673.200 M	53.620	

NO.	HEAT NO (BATCH NO.)	HYDROSTATIC TEST 5 Sec. psi	HYDROSTATIC TEST RESULT	N·D·T U *2	VISUAL & DIMENSION	FLATTENING	SHOCK	COMPRESSION	RESIDUAL MAGNETISM GAUSS	BENDING *3	DRIFT	CRUSH	FLARING	FLANGE	REVERSE FLATTENING
기준 SPEC									30						
1	SB65958 (SHK3152020)	840	G	G	G	G			G						
2	SB66923 (SHK3241110)	1340	G	G	G	G			G						
3	SQ98005 (SHK3261040)	1000	G	G	G	G			G						
4	SQ99542 (SHK4082060)	1360	G	G	G	G			G						

NO.	HEAT NO (BATCH NO.)	ZINC COATING TEST WEIGHT OF ZINC COAT-ING	균일성 C.S *4	알칼리 ALK *5	DESIG *6	C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti		CEQ *8	DIR *9	TENSILE STRENGTH psi	YIELD STRENGTH psi	E.L % *10	ENE-RGY Joule	SHEAR AREA %	HARD-NESS TEST HRC	HEAT TREAT MENT SN *11
						CHEMICAL COMPOSITION(%)															TENSILE TEST (Gage Length : 50mm)			IMPACT TEST (℃)			
						2			3		2	2	2	2	3	3	3										
기준 SPEC					MAX	26		120	30	30	40	40	40	15	80											22	
					MIN																60200	35500					
1	SB65958 (SHK3152020)				H	14	1	70	10	5																	
					P	13	1	71	11	5	2	TR	1	TR	1	TR	TR			T	67730	54820	38			7	G
					P	14	1	71	9	6	2	TR	1	TR	1	TR	TR			W	73240						
2	SB66923 (SHK3241110)				H	18	1	82	15	7																	
					P	17	TR	83	13	7	1	1	2	TR	TR	TR	2			T	69760	47570	39			7	G
					P	17	2	81	13	5	1	1	2	TR	TR	TR	2			W	72660						
3	SQ98005 (SHK3261040)				H	14	1	68	14	7																	
					P	13	1	67	15	9	2	2	2	TR	1	2	1			T	70050	52350	34			8	G
					P	14	2	68	16	8	2	2	2	TR	1	2	1			W	74110						
4	SQ99542 (SHK4082060)				H	19	1	80	12	4																	
					P	18	2	81	11	4	TR	1	1	TR	TR	2	2			T	72510	50610	34			8	G
					P	19	TR	80	11	6	TR	1	1	TR	TR	2	2			W	78460						

NOTE *1 ~ *11: Refer To Others

OTHERS
*1-BBE:Black Beveled End(30°)
*2-U:Weld Seam Ultrasonic Test
*6-H:Heat(Ladle) Analysis, P:Product Analysis *7-2:X100, 3:X1000
*9-T:Base Metal Transverse, W:Weld Part Transverse *10-E.L:Elongation *11-S.N:Seam Normalizing *G:GOOD *Tr:Trace

Surveyor :

- WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MADE AND TESTED IN ACCORDANCE WITH ABOVE SPECIFICATION AND THE RESULTS OF ALL TEST ARE ACCEPTABLE.
- THE USE OF THE MATERIAL OUTSIDE THE SPECIFICATIONS INDICATED ON THIS CERTIFICATE MAY CAUSE SAFETY AND/OR MONETARY PROBLEMS. FURTHERMORE, ANY ORGANIZATION OR PERSON(S) WHO DELIBERATELY MODIFIES THE CERTIFICATE WILL BE PROSECUTED FOR FORGING AN OFFICIAL DOCUMENT (ACCORDING TO THE PROVISIONS OF THE CRIMINAL CODE 231)

Manager of Q.M Dept.
N. J. Baek