

# Drop Forja S.A. de C.V.

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 RFC: DFO-930428-JQ8



Forja S.A. de C.V.

## CERTIFICADO DE CALIDAD (QUALITY CERTIFICATE)

Cliente (Customer)	Fecha (Date)	Pedido y/o Req. (Purchase Order)	Factura # (Invoice #)	Certificado (Certificate)
PLESA ANAHAC Y CIA S, S.A DE C.V. AV. VALLE DE LA ALAMEDAS NO. 66 SAN FRANCISCO CHILPAN TULTILIAN ESTADO DE MEXICO C.P. 54940	5-Ene-07	No. 2401	5836	Nº 4742

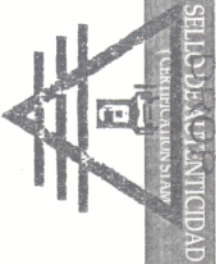
### ANALISIS QUIMICO (CHEMICAL TEST)

No.	DESCRIPCION (DESCRIPTION)	CANTIDAD (QUANTITY)	No. COLADA (HEAT)	MATERIAL ASTM	% C	% Mn	% Si	% S	% P	% Cr	% Ni	% Mo
1	CODO DE 90° DE 1" 6000# SW	64	CR4102B	A-105	0.320	0.710	0.150	0.037	0.026	0.270	0.330	0.060
2	CODO DE 90° DE 3/4" 9000# SW	8	011CH	A-105	0.250	1.010	0.120	0.033	0.028	0.290	0.290	0.080
3	CODO DE 45° DE 1" 6000# SW	4	CR4111B	A-105	0.280	0.980	0.210	0.029	0.030	0.270	0.370	0.110
4	TEE DE 1" 6000#	2	H2462	A-105	0.300	0.850	0.260	0.027	0.031	0.250	0.290	0.120
5	SOCKOLET 12" x 3/4" 6000# ASTM-A105	5	010TH	A-105	0.310	0.730	0.300	0.035	0.034	0.260	0.310	0.090
6	WELDOLET AC/C 20" x 1 1/2" CED-160	4	009TH	A-105	0.330	1.000	0.290	0.026	0.033	0.240	0.380	0.070
7												
8												

ORIGINAL - CLIENTE

### PROPIEDADES MECANICAS (MECHANICAL TEST)

No.	No. COLADA (HEAT)	LIMITE ELASTICO (YIELD STRENGTH)	RESISTENCIA A LA TENSION (TENSILE STRENGTH)	ELONGACION (ELONGATION %)	REDUCCION DE AREA (REDUCTION AREA %)	DUREZA (HARDNESS)
1	CR4102B	38000 PSI	80000 PSI	31%	61%	155 HB
2	011CH	37000 PSI	81000 PSI	42%	60%	161 HB
3	CR4111B	38000 PSI	82000 PSI	39%	65%	168 HB
4	H2462	39000 PSI	80000 PSI	35%	62%	159 HB
5	010TH	36000 PSI	81000 PSI	37%	59%	153 HB
6	009TH	37000 PSI	82000 PSI	40%	57%	166 HB
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8						



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FIRMA CONTROL DE CALIDAD

AV. VALLE DE LA ALAMEDAS NO. 66 SAN FRANCISCO

CHILPAN TULTILIAN ESTADO DE MEXICO

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