MILL'S QUALITY CERTIFICATES

SeAH Steel Corp.
(주)세 아 제 강

HEAD OFFICE ; BONGNAE-DONG 1GA, JUNG-GU, SEOUL, KOREA
POHANG PLANT ; 14-1, JANGHEUNG-DONG, NAM-GU, POHANG

증명서번호
CERTIFICATE NO.: E200807-0215-001542(5002660)
제 품 명
COMMODITY : E.R.W STEEL PIPE
제 품 규 격
SPECIFICATION : API 5LB PSL1/ASTM A53B(2007)

발 급 일 자
DATE OF ISSUE : 2008.07.18
계 약 서 번 호
L/C No. (P/O No.) : 47LI-C45661-TJFE(0801844)
수 요 가
CUSTOMER : DUFERCO SA
주 문 자
SHIPPER : SEAH STEEL CORPORATION

NO.	HEAT NO. (BATCH NO.)	관 단 TYPE *1	주 문 치 수 ORDER SIZE	수 량 QUANTITY 본 수 PCS	총 길 이 TOTAL LENGTH	중량(M/T) WEIGHT	비 고 REMARK
1	SB10235 (SHI7072070)	BBE	12 " X 0.225 " X 6.120 M	70	428.400 M	19.162	
2	SB10235 (SHI7081010)	BBE	12 " X 0.225 " X 6.120 M	337	2,062.440 M	92.253	
3	SB10056 (SHI7081020)	BBE	12 " X 0.225 " X 6.120 M	285	1,744.200 M	78.018	
4	SB10051 (SHI7081030)	BBE	12 " X 0.225 " X 6.120 M	154	942.480 M	42.157	

NO.	HEAT NO (BATCH NO.)	HYDROSTATIC TEST 5 Sec. psi	HYDROSTATIC TEST RESULT	N·D·T U *2	VISUAL & DIMENSION	FLATTENING	SHOCK	COMPRESSION	RESIDUAL MAGNETISM GAUSS	BENDING *3	DRIFT	CRUSH	FLARING	FLANGE	REVERSE FLATTENING
기준 SPEC									30						
1	SB10235 (SHI7072070)	740	G	G	G	G			G						
2	SB10235 (SHI7081010)	740	G	G	G	G			G						
3	SB10056 (SHI7081020)	740	G	G	G	G			G						
4	SB10051 (SHI7081030)	740	G	G	G	G			G						

NO.	HEAT NO (BATCH NO.)	ZINC COATING TEST WEIGHT OF ZINC COAT-ING	균일성 C.S *4	알칼리 ALK *5	DESIG *6	C	Si	Mn	P	S	CU	NI	CR	MO	V	CEQ	DIR *9	TENSILE STRENGTH psi	YIELD STRENGTH psi	E.L % *10	IMPACT TEST (℃) ENERGY Joule	SHEAR AREA %	HARDNESS TEST	HEAT TREAT MENT SN *11	PROTECTIVE COATING & LINING THICKNESS	P.H
						2			3		2	2	2	2	3											
						*7										*8										
기준 SPEC					MAX	26		120	30	30	40	40	40	15	80											
					MIN													60000	35000							
1	SB10235 (SHI7072070)				H	15	2	66	18	6																
					P	14	3	65	20	7	1	1	1	TR	1		T	67560	49490	36				G		
					P	15	1	66	16	7	TR	1	1	TR	1		W	70150								
2	SB10235 (SHI7081010)				H	15	2	66	18	6																
					P	14	1	66	17	7	TR	1	1	TR	TR		T	69120	50060	38				G		
					P	15	3	66	18	8	TR	1	1	TR	1		W	72130								
3	SB10056 (SHI7081020)				H	15	2	64	14	4																
					P	14	1	63	12	4	TR	TR	1	TR	1		T	67130	50200	36				G		
					P	15	1	64	14	5	TR	1	1	TR	TR		W	69840								
4	SB10051 (SHI7081030)				H	15	1	65	14	4																
					P	14	1	64	13	6	1	1	1	TR	TR		T	68270	47640	37				G		
					P	14	TR	64	16	4	1	1	1	TR	TR		W	70840								

NOTE: *1 ~ *12 : Refer To The Attached Section Designation

OTHER: DESCRIPTION OF GOODS : 1,409.329 MT (+/- 10 PCT.)RIE ERW PIPES / GRADE: API 5L-B/ ASTM A53B.GRADE:P 5L-B/ ASTM A53B.
PHYSICAL PROPERTIES SAME AS TENSILE TEST & IMPACTST.

Surveyor :

- WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MADE AND TESTED IN ACCORDANCE WITH ABOVE SPECIFICATION AND THE RESULTS OF ALL TEST ARE ACCEPTABLE.
- THE USE OF THE MATERIAL OUTSIDE THE SPECIFICATIONS INDICATED ON THIS CERTIFICATE MAY CAUSE SAFETY AND/OR MONETARY PROBLEMS. FURTHERMORE, ANY ORGANIZATION OR PERSON(S) WHO DELIBERATELY MODIFIES THE CERTIFICATE WILL BE PROSECUTED FOR FORGING AN OFFICIAL DOCUMENT (ACCORDING TO THE PROVISIONS OF THE CRIMINAL CODE 231)

Manager of Q.M Dept.

J. E. KIM

주식회사세아제강 포항종합품질경영팀 SeAH