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MILL'S QUALITY CERTIFICATES

SeAH SeAH Steel Corp.
(주)세아제강

HEAD OFFICE : BONGNAE-DONG 1GA, JUNG-GU, SEOUL, KOREA
POHANG PLANT : 14-1, JANGHEUNG-DONG, NAM-GU, POHANG

증명서번호
CERTIFICATE NO. : E200806-0113-001255(5002660)
제 품 명
COMMODITY : E.R.W. STEEL PIPE
제 품 규 격
SPECIFICATION : API 5LB PSL1/ASTM A53B(2007)

발 급 일 자
DATE OF ISSUE : 2008.06.16
계 약 서 번 호
L/C No. (P/O No.) : 47LI-C45661-TJPE(0801844)
수 요 가
CUSTOMER : DUFERCO SA
주 문 자
SHIPPER : SEAH STEEL CORPORATION

NO.	HEAT NO. (BATCH NO.)	판 단 TYPE *1	주 문 치 수 ORDER SIZE	수 량 QUANTITY 본 수 PCS	총 길 이 TOTAL LENGTH	중량(M/T) WEIGHT	비 고 REMARK
5	SQ34071 (SHI4012040)	BBE	14 " X 0.312 "(5/16") X 6.120 M	277	1,695.240 M	114.836	
6	SQ34073 (SHI4012060)	BBE	14 " X 0.375 "(3/8") X 6.120 M	30	183.600 M	14.886	
7	26475 (SHI5062080)	BBE	12 " X 0.250 "(1/4") X 6.120 M	140	856.800 M	42.934	
8	2-8257 (SHI6072130)	BBE	14 " X 0.375 "(3/8") X 6.120 M	29	177.480 M	14.390	

NO.	HEAT NO (BATCH NO.)	HYDROSTATIC TEST 5 Sec. psi	RESULT	N.D.T U *2	VISUAL & DIMENSION	FLATTENING	SHOCK	COMPRESSION	RESIDUAL MAGNETISM GAUSS	BENDING *3	DRIFT	CRUSH	FLARING	FLANGE	REVERSE FLATTENING	ZINC COATING TEST WEIGHT OF ZINC COAT-ING	크롬산 C.S *4	알칼리 ALK *5	DESIG *6	C	Si	Mn	P	S	CU	NI	CR	MO	V	CEQ *8	DIR *9	TENSILE STRENGTH psi	YIELD STRENGTH psi	E.L % *10	IMPACT TEST (℃) ENERGY Joule	SHEAR AREA %	HARDNESS TEST	HEAT TREAT MENT SN *11	PROTECT COATING LINING THICKNESS	P
																				CHEMICAL COMPOSITION(%)																	TENSILE TEST (Gage Length : 50mm)			IMPACT TEST (℃)					
																				2			3		2	2	2	2	3												
기준 SPEC									30										MAX	26		120	30	30	40	40	40	15	80			60000	35000							
																			MIN																				
5	SQ34071 (SHI4012040)	940	G	G	G	G			G										H	18	1	79	16	4															
																			P	17	TR	80	17	3	TR	1	1	TR	1		T	68690	44940	41				G		
6	SQ34073 (SHI4012060)	1130	G	G	G	G			G										P	18	TR	79	17	2	1	1	1	TR	TR		W	70130								
																			H	18	1	76	17	5															
																			P	17	TR	76	18	5	1	1	1	TR	TR		T	69410	45790	39				G		
7	26475 (SHI5062080)	820	G	G	G	G			G										P	17	2	76	15	3	1	2	1	TR	TR		W	70974								
																			H	16	19	63	14	4															
																			P	15	19	64	15	5	1	1	1	1	1		T	72110	51910	38				G		
8	2-8257 (SHI6072130)	1130	G	G	G	G			G										P	17	19	63	13	6	1	1	1	1	2		W	73974								
																			H	17	18	62	19	4															
																			P	18	17	63	21	4	1	1	1	1	1		T	72240	51910	39				G		
																			P	17	19	63	19	6	TR	1	1	1	1		W	74530								

NOTE *1 ~ *12 : Refer To The Attached Section Designation

OTHER
*DESCRIPTION OF GOODS : 364.507 MT (+/- 10 PCT.)PRIME ERW PIPES / GRADE: API 5L-B/ ASTM A53B GRADE: API 5L-B/ ASTM A53B.
*PHYSICAL PROPERTIES SAME AS TENSILE TEST & IMPACT TEST.

Surveyor :

- WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MADE AND TESTED IN ACCORDANCE WITH ABOVE SPECIFICATION AND THE RESULTS OF ALL TEST ARE ACCEPTABLE.
- THE USE OF THE MATERIAL OUTSIDE THE SPECIFICATIONS INDICATED ON THIS CERTIFICATE MAY CAUSE SAFETY AND/OR MONETARY PROBLEMS. FURTHERMORE, ANY ORGANIZATION OR PERSON(S) WHO DELIBERATELY MODIFIES THE CERTIFICATE WILL BE PROSECUTED FOR FORGING AN OFFICIAL DOCUMENT (ACCORDING TO THE PROVISIONS OF THE CRIMINAL CODE 231)

Manager of Q.M Dept.
J.E. KIM