MILL'S QUALITY CERTIFICATES

SeAH Steel Corp.
(주)세 아 제 강

HEAD OFFICE ; BONGNAE-DONG 1GA, JUNG-GU, SEOUL, KOREA
POHANG PLANT ; 14-1, JANGHEUNG-DONG, NAM-GU, POHANG

증명서번호 / CERTIFICATE NO.: E200812-0057-002874(5003628)
제 품 명 / COMMODITY : E.R.W STEEL PIPE
제 품 규 격 / SPECIFICATION : API 5L B(PSL1)/ASTM A53B

발 급 일 자 / DATE OF ISSUE : 2008.12.12
계 약 서 번 호 / L/C No. (P/O No.) : 47LI-C80768-TCTT(1103066336)
수 요 가 / CUSTOMER : PLESA
주 문 자 / SHIPPER : DUFERCO SA

NO.	HEAT NO. (BATCH NO.)	관 단 TYPE *1	주 문 치 수 ORDER SIZE	수 량 QUANTITY 본 수 PCS	총 길 이 TOTAL LENGTH	중량(M/T) WEIGHT	비 고 REMARK
29	SQ56176 (SHIY122110)	BBE	10 " X SCH40 X 6.120 M	1	6.120 M	0.370	CONFIRM TO NACE NORM MR0175(LAST EDITION)
30	SQ55428 (SHIY132080)	BBE	10 " X 0.500 " X 6.120 M	8	48.960 M	3.993	*ERW: CHEMICAL COMPOSITION, HEAT TREATMENT AND HARDNESS ONLY
31	SQ55431 (SHIY132090)	BBE	10 " X 0.500 " X 6.120 M	21	128.520 M	10.481	*DSAW:CHEMICAL COMPOSITION AND HARDNESS ONLY
32	C825934 (SHIY272050)	BBE	10 " X SCH40 X 6.120 M	23	140.760 M	8.516	

NO.	HEAT NO (BATCH NO.)	HYDROSTATIC TEST 5 Sec. psi	RESULT	N·D·T U *2	VISUAL & DIMENSION	FLATTENING	SHOCK	COMPRESSION	RESIDUAL MAGNETISM GAUSS	BENDING *3	DRIFT	CRUSH	FLARING	FLANGE	REVERSE FLATTENING	ZINC COATING TEST WEIGHT OF ZINC COAT-ING	균일성 C.S *4	알칼리 ALK *5	DESIG *6	CHEMICAL COMPOSITION(%) C	Si	Mn	P	S	CU	NI	CR	MO	V	CEQ *8	DIR *9	TENSILE TEST (Gage Length : 50mm) TENSILE STRENGTH psi	YIELD STRENGTH psi	E.L % *10	IMPACT TEST (℃) ENE-RGY Joule	SHEAR AREA %	HARD-NESS TEST	HEAT TREAT MENT SN *11	PROTECTIVE COATING & LINING THICK-NESS	P.H
																				*7																				
기준 SPEC									30										MAX	26		120	30	30	40	40	40	15	80											
																			MIN													60000	35000							
29	SQ56176	1430	G	G	G	G			G										H	18	1	75	11	3																
	(SHIY122110)																		P	18	TR	76	9	3	1	1	1	TR	TR		T	67130	44660	39				G		
																			P	18	2	76	12	3	1	1	1	TR	1		W	70130								
30	SQ55428	1950	G	G	G	G			G										H	18	2	78	13	4																
	(SHIY132080)																		P	17	1	78	14	2	TR	1	TR	TR	1		T	74520	46930	36				G		
																			P	18	1	77	12	5	TR	1	TR	TR	1		W	75668								
31	SQ55431	1950	G	G	G	G			G										H	17	1	77	14	4																
	(SHIY132090)																		P	17	1	77	12	2	1	1	2	TR	TR		T	74530	47500	37				G		
																			P	16	TR	77	15	5	1	1	1	TR	TR		W	76108								
32	C825934	1430	G	G	G	G			G										H	16	2	77	13	10																
	(SHIY272050)																		P	15	3	77	13	12	1	1	1	1	2		T	71820	50630	36				G		
																			P	15	1	77	14	11	2	1	1	1	1		W	73832								

NOTE *1 ~ *12 : Refer To The Attached Section Designation

OTHER

Surveyor :

- WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MADE AND TESTED IN ACCORDANCE WITH ABOVE SPECIFICATION AND THE RESULTS OF ALL TEST ARE ACCEPTABLE.
- THE USE OF THE MATERIAL OUTSIDE THE SPECIFICATIONS INDICATED ON THIS CERTIFICATE MAY CAUSE SAFETY AND/OR MONETARY PROBLEMS. FURTHERMORE, ANY ORGANIZATION OR PERSON(S) WHO DELIBERATELY MODIFIES THE CERTIFICATE WILL BE PROSECUTED FOR FORGING AN OFFICIAL DOCUMENT (ACCORDING TO THE PROVISIONS OF THE CRIMINAL CODE 231)

Manager of Q.M Dept.

N. J. Baek