MILL'S QUALITY CERTIFICATE

SeAH Steel Corp.
(주)세 아 제 강

HEAD OFFICE ; BONGNAE-DONG 1GA, JUNG-GU, SEOUL, KOREA
POHANG PLANT ; 14-1, JANGHEUNG-DONG, NAM-GU, POHANG

증명서번호 CERTIFICATE NO. : E200706-0020-001526(5001625)
제 품 명 COMMODITY : E.R.W STEEL PIPE
제 품 규 격 SPECIFICATION : API 5LB PSL1/ASTM A53B(2006)

발 급 일 자 DATE OF ISSUE : 2007.04.30
계 약 서 번 호 L/C No. (P/O No.) : 47LI-B93402-TMA4
수 요 가 CUSTOMER : DUFERCO SA
주 문 자 SHIPPER : SEAH STEEL CORPORATION

NO.	HEAT NO. (BATCH NO.)	관 단 TYPE *1	주 문 치 수 ORDER SIZE	수 량 QUANTITY 본 수 PCS	총 길 이 TOTAL LENGTH	중량(M/T) WEIGHT	비 고 REMARK
27	C710269 (SIH3141060)	BBE	18 " X 0.250 " X 6.120 M	18	110.160 M	7.834	
28	C710302 (SIH3141070)	BBE	18 " X 0.250 " X 6.120 M	58	354.960 M	25.245	
29	C730248 (SIH3141080)	BBE	18 " X 0.250 " X 6.120 M	63	385.560 M	27.421	
30	C710270 (SIH3141090)	BBE	18 " X 0.250 " X 6.120 M	63	385.560 M	27.421	

NO.	HEAT NO (BATCH NO.)	HYDROSTATIC TEST 5 Sec. psi	RESULT	N·D·T U *2	VISUAL & DIMENSION	FLATTENING	SHOCK	COMPRESSION	RESIDUAL MAGNETISM GAUSS	BENDING *3	DRIFT	CRUSH	FLARING	FLANGE	REVERSE FLATTENING
기준 SPEC									30						
27	C710269 (SIH3141060)	580	G	G	G	G			G						
28	C710302 (SIH3141070)	580	G	G	G	G			G						
29	C730248 (SIH3141080)	580	G	G	G	G			G						
30	C710270 (SIH3141090)	580	G	G	G	G			G						

NO.	HEAT NO (BATCH NO.)	ZINC COATING TEST WEIGHT OF ZINC COAT-ING	균일성 C.S *4	알칼리 ALK *5	DESIG *6	C	Si	Mn	P	S	CU	NI	CR	MO	V	CEQ *8	DIR *9	TENSILE STRENGTH psi	YIELD STRENGTH psi	E.L % *10	IMPACT TEST (℃) ENERGY Joule	SHEAR AREA %	HARDNESS TEST	HEAT TREATMENT SN *11	PROTECTIVE COATING & LINING THICKNESS	P.H
						CHEMICAL COMPOSITION(%) 2			3		2	2	2	2	3			TENSILE TEST (Gage Length : 50mm)								
기준 SPEC					MAX	26		120	30	30	40	40	40	15	80											
					MIN													60000	35000							
27	C710269 (SIH3141060)				H	15	1	79	16	6																
					P	14	1	78	17	5	1	1	1	1	1		T	70970	55180	36				G		
					P	15	2	79	17	7	1	1	1	TR	1		W	73108								
28	C710302 (SIH3141070)				H	17	2	76	10	8																
					P	16	1	77	12	6	1	1	1	TR	TR		T	71540	54760	45				G		
					P	18	2	77	12	8	1	1	1	TR	TR		W	72539								
29	C730248 (SIH3141080)				H	17	2	79	20	10																
					P	17	3	80	19	10	1	1	1	1	2		T	71540	53480	44				G		
					P	16	3	79	19	10	1	1	1	1	1		W	71117								
30	C710270 (SIH3141090)				H	16	1	80	15	6																
					P	17	TR	81	16	8	2	1	2	1	1		T	71820	57170	44				G		
					P	16	TR	81	15	6	1	2	2	1	1		W	73677								

NOTE *1 ~ *12 : Refer To The Attached Section Designation

OTHER

Surveyor :

· WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MADE AND TESTED IN ACCORDANCE WITH ABOVE SPECIFICATION AND THE RESULTS OF ALL TEST ARE ACCEPTABLE.
· THE USE OF THE MATERIAL OUTSIDE THE SPECIFICATIONS INDICATED ON THIS CERTIFICATE MAY CAUSE SAFETY AND/OR MONETARY PROBLEMS. FURTHERMORE, ANY ORGANIZATION OR PERSON(S) WHO DELIBERATELY MODIFIES THE CERTIFICATE WILL BE PROSECUTED FOR FORGING AN OFFICIAL DOCUMENT (ACCORDING TO THE PROVISIONS OF THE CRIMINAL CODE 231)

Manager of Q.M Dept.

J. E. KIM

(주)세아제강 SeAH 품질경영팀장인