

Inspection Certificate and Material Test Report (EN10204-1991 3.1.B / EN10204-2004 3.1)

DSI-Valve Solutions 12735 Dairy Ashford Stafford TX 77477 281-637-2000 - Fax 281-637-2299 www.dsiyalve.com

Certificate	e/Serial/Jo	b No:	sice and elicinate the state of	an in Links to skeller fræn	579alis (04193chg) grajo (s)	ΥK	45 ,	/ 3							Q-000/00/20/20/20/20/20/20/20/20/20/20/20/			Qua	ılity	Depa	rtme	nt: <	Joh	n 170	
Quantity Size (NPS) 51 4		Class 300	Produ				Description DSI 149XU						Type SWING		SONumber	Line	Sol	ld to	1			Dat	<i>e</i> 2/2012	2	
Pressure Te	✓ Satis	factory	e: 1125 <i>psi</i> 7756.6 <i>kPa</i>				Bac	BackSeat :		psi kPa	Seat	Pre	82 Pressure 5688.1		5 psi 7 kPa		Seat Air Pressure				-	psi kPa			
			Chemical C						Composition [%]							anical Pr		operties							
Part Specij	f.	HEAT No	C	Si	Mn	P	S	Ni	Cr	Мо	Си	V	Nb	Al	N	Tensile Yield [ksi] [ksi] [MPa] [MPa]			Hard [HB]		Ch.2	Ch.3 [J]	Ch. A	Temp. [F]	Hea
BODY ASTM A2	216 WCB-2008	W 18324	0.205	0.50	0.90	0.027	0.010	0.065	0.049	0.007	0.047	0.009		0.041		80.33 50.17 553.86 345.9	29 5	57	154	İ				19	N
CLAPPER ASTMA1	82F6a-2008a	C 590	0.093	0.36	0.46	0.024	0.0070	0.220	12.45		0.14					90.05 60.03 620.87 413.9	32 6	66	297	- }					N
COVER ASTMA1	05-2005	C 30967	0.18	0.17	0.95	0.024	0.008	0.02	0.06	0.004	0.05	0.003				174.68 52.20 514.90 359.9	30 6	5	150	1					N
Heat Treatment C	Codes:							**********************							ASSESS OF COMMEN										equalitical
A : Annealing Ph-3: Precipitatio WO: Water Que	on Hardening	AC = Air C SA : Solu WT = Wate	tion Annea		S		ouble Aş olution Q	god Quenched	d			rnace Treatmo ution Treatme			: Te	ormalizing Sempering Sormalized/Temper	ed	~	_	uenched er Coolin					
Part BODY	Material ASTM A216 WCB					Valves Tested per API598 We hereby certify, that the material described above complies with the order requirements.																			
			ASTM A193 B7 / ASTM A194 2H					<u> </u>			,	***************************************													
COVER DISC-WEDGE	-CLADPER	ASTM A10		1 12																					
HINGE PIN ASTM A276 410																									
SEAT RING ASTM A105 + St1.6 Faced																									

conformity assessment module B+D as approved Det Norske Veritas Inspection AB as Identification No 0575 (formally 0409). The products may cover Category I, II and III of pressure equipment. For the most specific risks of this equipment, safety and compliance with essential requirements of the Directive has been based on API 600, API598, ASME B16.34, ASME B16.5, ASME B16.10 latest edition.