

Inspection Certificate and Material Test Report (EN10204-1991 3.1.B / EN10204-2004 3.1)

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| Certificate/Serial/Job No: YI92 / 1 | | | | | | | | | | | | | Qu | Quality Department: John #0 | | | | | | | | | | | |
|--|------------------|--|---------------------|-----------------|----------------------|-------|-------------------------|---|-------|-------|---------------|--------------------------------|----------|-----------------------------|--------|---|----------------|--------------------|-------------------|------|--------------------|-------------|---------------|----------------------|--|
| Quantity | Size (NPS) | Class Product | | | | 1 | Description | | | | | | | Type S | | SONumber | Line | Se | Sold to | | | | Date | | |
| 2 24 | | 150 | | | | | | DSI G37XUF | | | | | | GATE | | | | | | | | 10/4/20 | 10/4/2012 | | |
| Pressure Test: API598 | | ✓ Satisf | She | Sneu Fressure : | | | | 450 <i>psi</i> 2.64 <i>kPa</i> | | kSeat | : 32 2240. | 5 <i>psi</i> 8 kP | - Seal P | | essure | | 5 psi 8 kPa | | Seat Air Pressure | | 80 ps 551.58 kl | | | | |
| | | | | | Chemical Composition | | | | | n [% | ı [%] | | | | | anic | al Pr | roperties | | | | | | | |
| Part Speci | if. | HEAT No | С | Si | Mn | Р | S | Ni | Cr | Мо | Cu | V | Nb | Al | N | V Tensile Yield [ksi] [ksi] [MPa] [MPa] | [%] | Redu [%] | | | | Ch.3 [J] | [J] | mp. He [F] [C] | |
| 30DY ASTM A | 216 WCB-2008 | V 13256 | 0.213 | 0.411 | 0.851 | 0.020 | 0.011 | 0.027 | 0.091 | 0.004 | 0.026 | 0.003 | | 0.040 |) | 77.58 36.98 534.9 255 | | 59 | 158 | | | | | N | |
| BONNET ASTM A | 216 WCB-2008 | V 13517 | 0.205 | 0.497 | 0.904 | 0.023 | 0.012 | 0.044 | 0.045 | 0.001 | 0.037 | 0.002 | | 0.029 |) | 79.03 55.10 544.89 379.9 | 32 | 63 | 152 | | | | | N | |
| WEDGE ASTM A | 216 WCB-2008 | V 13396 | 0.189 | 0.476 | 0.964 | 0.018 | 0.006 | 0.082 | 0.046 | 0.001 | 0.037 | 0.002 | | 0.039 |) | 81.20 55.10 559.85 379.9 | 32 | 63 | 152 | | | | | N | |
| Heat Treatment | Codes: | | 1 | | | | | | | | | | | | | | | | | | | | | | |
| A : Annealing Ph-3: Precipitati WQ : Water Que | ion Hardening | AC : Air C SA : Soluti WT : Water | on Anneal | | S | | Double Ag Solution Q | • | ! | | | rnace Treatme ution Treatme | | N T N'I | : | Normalizing Tempering Normalized/Tempe | red | _ | : OilQ : Wat | - | | | | | |
| Part | | Material | | | | | Valv | Valves Tested per API598 | | | | | | | | | | | | | | | | | |
| BACK SEAT | | ASTM A276 410 | | | | | | We hereby certify, that the material described above complies with the order requ | | | | | | | | | | | iremen | its. | | | | | |
| BODY/BONN | ET | ASTM A21 | 6 WCB | | | | | | | | | | | | | | | | | | | | | | |
| BOLTING | | ASTM A193 B7 / ASTM A194 2H | | | | | | | | | | | | | | | | | | | | | | | |
| DISC-WEDGE-CLAPPER | | ASTM A216WCB + 13%Cr Overlay | | | | | | | | | | | | | | | | | | | | | | | |
| PACKING | | GRAPHITE | | | | | | | | | | | | | | | | | | | | | | | |
| SEAT RING | | ASTM A105 + Stl.6 Faced ASTM A182 F6A Cl. 3 | | | | | | | | | | | | | | | | | | | | | | | |
| STEM STEM NUT | | | ASTM A102 F0A Cl. 3 | | | | | | | | | | | | | | | | | | | | | | |
| | of Confirmity: J | | - | | | | | | | | | | | | | | | | | | | | esenting Jian | | |

According to Annex VII of Pressure Equipment Directive 97/23/EC, hereby declare that the products detailed above are in compliance with PED 97/23/EC and have been manufactured in accordance with conformity assessment module B+D as approved Det Norske Veritas Inspection AB as Identification No 0575 (formally 0409). The products may cover Category I, II and III of pressure equipment. For the most specific risks of this equipment, safety and compliance with essential requirements of the Directive has been based on API 600, API598, ASME B16.34, ASME B16.5, ASME B16.10 latest edition.

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