

Inspection Certificate and Material Test Report (EN10204-1991 3.1.B / EN10204-2004 3.1)

DSI-Valve Solutions 12735 Dairy Ashford Stafford TX 77477 281-637-2000 - Fax 281-637-2299 www.dsiyalve.com

Quality Department: John Ho Certificate/Serial/Job No: YC63 / 9 Size (NPS) **Description Type Ouantity** Class Product SONumber Line Sold to Date 150 103053 DSI 133XU GLOBE 4/4/2012 450 *psi* 325 *psi* 325 nsi 80 nsi

Press	Pressure Test: API598		✓ Satisfactory		Shell Pressure : 3				3102.64 <i>kPa</i>		BackSeat :		2240.8 <i>kPa</i>		Seat Pr	essure	ssure 2240.8 kPa		Seat Air Pressure			551.58 <i>kPa</i>				
			Chemical Composition					n [%]						Mechanical Properties												
Part	Specif.	HEAT No	С	Si	Mn	P	S	Ni	Cr	Мо	Си	V	Nb	A	Al N	Tensil [ksi] [MPa]	[ksi]	[%	_	c Hard [HB]	Ch.1 [J]	Ch.2 [J]	Ch.3 [J]	Ch. A [J]	Temp. [F] [C]	Heat
BODY	ASTM A216 WCB-2008	W 16216	0.207	0.43	0.86	0.029	0.013	0.083	0.052	0.004	0.033	0.006				89.90 619.84	62.06	27	45	154					101	N
BONNET	ASTM A216 WCB-2008	W 14328	0.215	0.43	0.92	0.025	0.010	0.022	0.021	0.001	0.038	0.006				82.22 566.89	47.85 329.9		57	168						N
DISC	ASTM A182F6a-2008a	C V-407	0.12	0.40	0.49	0.028	0.0090	0.23	11.75							114.12 786.83			68	198						N

Heat Treatment Codes:

A : Annealing AC : Air Cooling DA : Double Aged FT : Furnace Treatment N : Normalizing OQ : OilQuenched

Ph-3: Precipitation Hardening SA : Solution Annealed SQ : Solution Quenched ST : Solution Treatment T : Tempering WC : Water Cooling

WO : Water Quenched WT : Water Quenched/ Tempered

Part	Material
BACK SEAT	ASTM A276 410
BODY/BONNET	ASTM A216 WCB
BOLTING	ASTM A193 B7 / ASTM A194 2H
DISC-WEDGE-CLAPPER	ASTM A182 F6A Cl.13
PACKING	GRAPHITE
SEAT RING	ASTM A105 + Stl.6 Faced
STEM	ASTM A182 F6A Cl. 3
STEM NUT	ASTM A439-D2

Valves Tested per API598

We hereby certify, that the material described above complies with the order requirements.

EC Declaration of Confirmity: JEV (Jiangyin Eastern Valve Co. Ltd.), Jiangsu Province, 214423, P.R. China

According to Annex VII of Pressure Equipment Directive 97/23/EC, hereby declare that the products detailed above are in compliance with PED 97/23/EC and have been manufactured in accordance with conformity assessment module B+D as approved Det Norske Veritas Inspection AB as Identification No 0575 (formally 0409). The products may cover Category I, II and III of pressure equipment. For the most specific risks of this equipment, safety and compliance with essential requirements of the Directive has been based on API 600, API598, ASME B16.34, ASME B16.5, ASME B16.10 latest edition.

Undersigned by Liu Jian Qing, representing Jianyin Eastern Valve company Ltd. :

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