

# Drop Forja S.A. de C.V.

www.dropforja.com **CERTIFICADO DE CALIDAD** (QUALITY CERTIFICATE)

Forja S. A. de C. V. Av. Apolinar Mendoza No.24 Col San José del Jaral .C.P.52924, Atzacán de Zaragoza, Edo. de México.  
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CLIENTE (CUSTOMER) PLESA ANAHUAC Y CIAS, S.A DE C.V

AV. VALLE DE LA ALAMEDA No. 66 SAN FRANCISCO CHILPAN TULTILAN ESTADO DE MEX. C.P. 54940

PEDIDO (PURCHASE ORDER) 4220

FOLIO 6605

FECHA (DATE) 07-Mar-2010

FACTURA (INVOICE) No 5391

No.	DESCRIPCION (DESCRIPTION)	CANTIDAD (QUANTITY)	No. COLADA (HEAT)	MATERIAL ASTM	% C	% Mn	% Si	% S	% P	% Cr	% Ni	% Mo
1	TEE REDUCIDA ROSCADA AC/C 1-1/2" x 3/4 3000#	13	BDT	A-105	0.200	1.100	0.180	0.013	0.013	0.070	0.050	0.010
2	TEE REDUCIDA ROSCADA AC/C 2" x 3/4 3000#	27	BVC	A-105	0.190	0.940	0.250	0.017	0.012	0.040	0.040	0.010

## ANALISIS QUIMICO (CHEMICAL TEST)

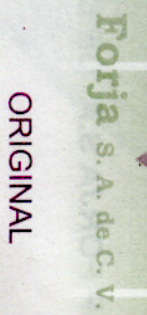
No.	No. COLADA (HEAT)	LIMITE ELASTICO (YIELD STRENGTH)	RESISTENCIA A LA TENSION (TENSILE STRENGTH)	ELONGACION (ELONGATION %)	REDUCCION DE AREA (REDUCTION AREA %)	DUREZA (HARDNESS)	SELLO/ELECTRICIDAD
1	BDT	319.0 N/mm2	521.0 N/mm2	31%	62%	163 HB	
2	BVC	362.0 N/mm2	532.0 N/mm2	34%	66%	148 HB	

## PROPIEDADES MECANICAS (MECHANICAL TEST)

No.	No. COLADA (HEAT)	LIMITE ELASTICO (YIELD STRENGTH)	RESISTENCIA A LA TENSION (TENSILE STRENGTH)	ELONGACION (ELONGATION %)	REDUCCION DE AREA (REDUCTION AREA %)	DUREZA (HARDNESS)	SELLO/ELECTRICIDAD
1	BDT	319.0 N/mm2	521.0 N/mm2	31%	62%	163 HB	
2	BVC	362.0 N/mm2	532.0 N/mm2	34%	66%	148 HB	
3							
4							
5							
6							
7							
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FIRMA CONTROL DE CALIDAD (QUALITY CONTROL SIGNATURE)

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ORIGINAL