



Drop Forja S.A.deC.V.

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CERTIFICADO DE CALIDAD (QUALITY CERTIFICATE)

Forja S. A. de C. V.

Av. Apolinar Mendoza No.24 Col San José del Jaral .C.P.52924, Atizapán de Zaragoza, Edo. de México.
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FOLIO

Nº 5811

FECHA (DATE)

19-May-09

FACTURA (INVOICE)

7144

CLIENTE (CUSTOMER)

PLESA ANAHAC Y CIAS, S.A DE C.V.

PEDIDO (PURCHASE ORDER)

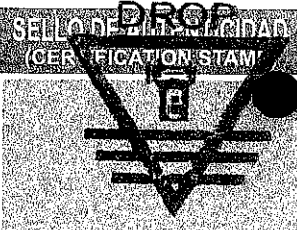
AV. VALLE DE LAS ALAMEDAS No. 66 SAN FRANCISCO CHILPAN TULTITLAN ESTADO DE MEXICO C.P. 54940

No. 6382

No	DESCRIPCION (DESCRIPTION)	CANTIDAD (QUANTITY)	No COLADA (HEAT)	MATERIAL (ASTM)	%C	%Mn	%Si	%S	%P	%Cu	%Ni	%Al
1	TEE SW RED A/C 3000# DE 2" x 3/4" ASTM A-105	10	H1870	A-105	0.210	0.950	0.220	0.015	0.080	0.040	0.110	0.010
2	TEE SW A/C 6000# DE 3/4" ASTM A-105	20	ECD	A-105	0.185	0.880	0.250	0.005	0.010	0.080	0.050	0.010
3	CODO 90° SW 6000# DE 3/4" ASTM A-106	20	MF17	A-105	0.190	0.890	0.230	0.008	0.015	0.110	0.050	0.010
4	TEE RED ROSC A/C 3000# DE 2 x 1/2" ASTM A-106	5	A35	A-105	0.190	0.970	0.190	0.017	0.140	0.050	0.013	0.09

ANALISIS QUIMICO
(CHEMICAL TEST)

PROPIEDADES MECANICAS
(MECHANICAL TEST)

No	No COLADA (HEAT)	LIMITE ELASTICO (YIELD STRENGTH)	RESISTENCIA A LA TENSION (TENSILE STRENGTH)	ELONGACION (ELONGATION %)	REDUCCION DE AREA (REDUCTION AREA %)	DUREZA (HARDNESS)	SELLO DE CALIDAD (CERTIFICATION STAMP)
1	H1870	321 N/mm2	534 N/mm2	34%	63%	149 HB	 DROP FORJA S.A. de C.V. FIRMA CONTROL DE CALIDAD (QUALITY CONTROL SIGNATURE) BOULEVARD DE LAS ALAMEDAS ATIZAPAPAN, EDO. DE MEXICO C.P. 52924 TEL: 58-87-58-70 58-87-46-94 / 58-87-43-18 EMAIL: ventas@dropforja.com.mx o dropforja@hotmail.com
2	ECD	312 MPA	503 MPA	33%	57%	154 HB	
3	MF17	315 MPA	507 MPA	33%	58%	140 HB	
4	A35	347 N/mm2	525 N/mm2	31%	59%	159 HB	
5							
6							
7							
8							

ORIGINAL