



# Material Test Report

Heat Code: VJO

ISO 9001:2008 Certified

An Ameri-Forge Group Company  
 13770 Industrial Rd. Houston, TX 77015  
 Sales: (713) 868-4421 Fax: (713) 455-8366

PLESA STEEL INC. 5100 WESTHEIMER ROAD SUITE 200 HOUSTON, TX 77056	PO: 82	Sales Order: 122004	Line: 2
	Item Code: 0302800100-0020F		Qty Shipped: 30
	Item Desc: FLG 08.00 0300 SO RF		
	Supplier: CMC		Supplier Heat: 3036629

Spec: ASTM A105/A105M-(12)/ASME SA 105/SA 105M-(08a) Section II Part A

Element	(%wt)	Ladle	Product	EPCRA	CASA	Element	(%wt)	Ladle	Product	EPCRA	CAS#
C	Carbon	0.19				Cr	Chromium	0.06		✓	7440-47-3
Mn	Manganese	0.99		✓	7439-96-5	Mo	Molybdenum	0.03			
P	Phosphorous	0.013				V	Vanadium	0.002			
S	Sulphur	0.024				Cb	Columbium	0.0017			
Si	Silicon	0.21				C.E.		0.40			
Cu	Copper	0.28		✓	7440-50-8	CuNiCrMo		0.460			
Ni	Nickel	0.09		✓	7440-02-0	CrMo		0.090			

Mechanical Testing				Other			
Test Lab		AFG		MILL		CMC-TEXAS	
Test Bar Size		SACRIFICIAL PIECE		MHC		3036629	
HBW		149 - 149		Country of Origin		USA (US)	
Elg (%)		32		EF		Y	
RA (%)		62					
Tensile Specimen Size (in)		.501					
Tensile (ksi)		78.3					
Yield (ksi)		45.2					
Gauge Length		2					

No Weld repair performed. Chemical Analysis results shown are actual. Forgings are capable of passing hydrostatic test compatible with the appropriate rating. Elongation taken from a round specimen. Yield strength was determined using the .2% offset method. All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing. Made in USA.

No weld repair performed on this product.  
 Product compliant with NACE MR0175 / ISO 15156 latest edition and dimensions to ANSI B16.5 - 2009  
 Tensile Testing Per ASTM E8; Brinell Hardness Per ASTM E10  
 Forged in USA

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1986) and 40 C.F.R. Part 372. Potentially reportable chemicals are indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release Inventory Report under EPCRA Section 313.

Cerification No.: 264372  
 Cerification Date: 4/2/2013

*M. Hingwe*  
 Mandar Hingwe - Dir. of Quality and Metallurgy