



# Material Test Report

Heat Code: VFN

ISO 9001:2008 Certified

An Ameri-Forge Group Company  
 13770 Industrial Rd. Houston, TX 77015  
 Sales: (713) 868-4421 Fax: (713) 455-8366

|  |                                    |                     |                        |
|--|------------------------------------|---------------------|------------------------|
| PLESA STEEL INC.<br>5100 WESTHEIMER ROAD<br>SUITE 200<br>Houston, TX 77056 | PO: 78                             | Sales Order: 121629 | Line: 1                |
|  | Item Code: 0301600102-0020F        |                     | Qty Shipped: 20        |
|  | Item Desc: FLG 06.00 0300 WN RF XH |                     |                        |
|  | Supplier: CMC                      |                     | Supplier Heat: 3036064 |
| Spec: ASTM A105/A105M-(12)/ASME SA 105/SA 105M-(08a) Section II Part A     |                                    |                     |                        |

| Element | (%wt)       | Ladle | Product | EPCRA | CAS#      | Element  | (%wt)      | Ladle | Product | EPCRA | CAS#      |
|---------|-------------|-------|---------|-------|-----------|----------|------------|-------|---------|-------|-----------|
| C       | Carbon      | 0.19  |         |       |           | Cr       | Chromium   | 0.10  |         | ✓     | 7440-47-3 |
| Mn      | Manganese   | 0.97  |         | ✓     | 7439-96-5 | Mo       | Molybdenum | 0.03  |         |       |           |
| P       | Phosphorous | 0.012 |         |       |           | V        | Vanadium   | 0.003 |         |       |           |
| S       | Sulphur     | 0.022 |         |       |           | Cb       | Columbium  | 0.003 |         |       |           |
| Si      | Silicon     | 0.25  |         |       |           | C.E.     |            | 0.40  |         |       |           |
| Cu      | Copper      | 0.24  |         | ✓     | 7440-50-8 | CuNiCrMo |            | 0.453 |         |       |           |
| Ni      | Nickel      | 0.08  |         | ✓     | 7440-02-0 | CrMo     |            | 0.133 |         |       |           |

| Mechanical Testing         |  |                   |  | Other             |  |         |  |
|----------------------------|--|-------------------|--|-------------------|--|---------|--|
| Test Lab                   |  | AFG               |  | MILL              |  | CMC     |  |
| Test Bar Size              |  | SACRIFICIAL PIECE |  | MHC               |  | 3036064 |  |
| HBW                        |  | 167 - 167         |  | Country of Origin |  | USA     |  |
| Elg (%)                    |  | 30                |  | EF                |  | Y       |  |
| RA (%)                     |  | 56                |  |                   |  |         |  |
| Tensile Specimen Size (in) |  | .494              |  |                   |  |         |  |
| Tensile (ksi)              |  | 80.3              |  |                   |  |         |  |
| Yield (ksi)                |  | 46.2              |  |                   |  |         |  |
| Gauge Length               |  | 2                 |  |                   |  |         |  |

No Weld repair performed. Chemical Analysis results shown are actual. Forgings are capable of passing hydrostatic test compatible with the appropriate rating. Elongation taken from a round specimen. Yield strength was determined using the .2% offset method. All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing. Made in USA.

No weld repair performed on this product.

Product compliant with NACE MR0175 / ISO 15156 latest edition and dimensions to ANSI B16.5 - 2009

Tensile Testing Per ASTM E8; Brinell Hardness Per ASTM E10

Forged in USA

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1986) and 40 C.F.R. Part 372. Potentially reportable chemicals are indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release Inventory Report under EPCRA Section 313.

Certification No.: 262308  
 Certification Date: 3/11/2013

Mandar Hingwe - Dir. of Quality and Metallurgy