



Material Test Report

Heat Code: VFX

An Ameri-Forge Group Company

13770 Industrial Rd. Houston, TX 77015

ISO 9001:2008 Certified

Sales: (713) 868-4421 Fax: (713) 455-8366

PLESA SSTEEL INC. 5100 WESTHEIMER ROAD SUITE 200 Houston, TX 77056	PO: 42	Sales Order: 116720	Line: 5
	Item Code: 0152924100-0020F		Qty Shipped: 3
	Item Desc: FLG 24.00 0150 SO RF		
	Supplier:		Supplier Heat: 4M85118

Spec: ASTM A105/A105M-(12)/ASME SA 105/SA 105M-(08a) Section II Part A

Element	(%wt)	Ladle	Product	EPCRA	CAS#	Element	(%wt)	Ladle	Product	EPCRA	CAS#
C	Carbon	0.20				Cr	Chromium	0.16		✓	7440-47-3
Mn	Manganese	1.04		✓	7439-96-5	Mo	Molybdenum	0.01			
P	Phosphorous	0.014				V	Vanadium	0.006			
S	Sulphur	0.016				Cb	Columbium	0.001			
Si	Silicon	0.19				C.E.		0.43			
Cu	Copper	0.17		✓	7440-50-8	CuNiCrMo		0.420			
Ni	Nickel	0.08		✓	7440-02-0	CrMo		0.170			

Mechanical Testing			Other		
Test Lab	AFG		MHC		4M85118
Test Bar Size	SACRIFICIAL PIECE				
HBW	152 - 152				
Elg (%)	34				
RA (%)	66				
Tensile specimen Size (in)	.491				
Tensile (ksi)	77.7				
Yield (ksi)	46.8				
Gauge Length	2				

No Weld repair performed. Chemical Analysis results shown are actual. Forgings are capable of passing hydrostatic test compatible with the appropriate rating. Elongation taken from a round specimen. Yield strength was determined using the .2% offset method. All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing. Made in USA.

No weld repair performed on this product.

Product compliant with NACE MR0175 / ISO 15156 latest edition and dimensions to ANSI B16.5 - 2009

Tensile Testing Per ASTM E8; Brinell Hardness Per ASTM E10

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1986) and 40 C.F.R. Part 372. Potentially reportable chemicals are indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release Inventory Report under EPCRA Section 313.

Certification No.: 257168

Certification Date: 1/11/2013

This report is issued in compliance with the requirements of EN10204 3.1/ISO 10474 3.1.5

M. Hingwe
Mandar Hingwe - Dir. of Quality and Metallurgy