



Material Test Report

Heat Code: XGM

An Ameri-Forge Group Company
13770 Industrial Rd., Houston, TX 77015

ISO 9001:2000 Certified

Sales: (713) 868-4421 Fax: (713) 455-8366

PLESA ANAHUAC Y CIAS	PO: 2260	Sales Order: 57179	Line: 6
SA DE CV AV. VALLE DE LAS	Item Code: 0151400102-0020F		Qty Shipped: 50
ALAMEDAS 66-0	Item Desc: FLG 04.00 0150 WN RF XH A105 NHT COFFR		
54940 TULTITLAN, EDO MEX	Supplier: SMI		Supplier Heat: 252593
Spec: ASTM A 105/A 105M-03/ASME SA 105/SA 105M-04, Melt Practice EF			

Element	(%wt)	Ladle	Product	EPCRA	CAS#	Element	(%wt)	Ladle	Product	EPCRA	CAS#
C	Carbon	0.19				Cr	Chromium	0.13		✓	7440-47-3
Mn	Manganese	0.90		✓	7439-96-5	Mo	Molybdenum	0.032			
P	Phosphorous	0.010				V	Vanadium	0.002			
S	Sulphur	0.023				Cb	Columbium	0.002			
Si	Silicon	0.21				C.E.		0.398130			
Cu	Copper	0.28		✓	7440-50-8	CuNiCrMo		0.54			
Ni	Nickel	0.10		✓	7440-02-0	CrMo		0.16			

Mechanical				Other			
Test Lab		AFG		Country of Origin		USA (US)	
Test Bar Size		SACRIFICIAL PIECE		EF		Y	
BHN		163-167					
Elg (%)		31.0					
RA (%)		60.0					
Tensile Specimen Size (in)		0.250					
Tensile (ksi)		80.6					
Yield (ksi)		45.7					
Gauge Length		1.00					

Product compliant with NACE MRO175, latest edition.

Product compliant with and meets all requirements of ASTM A105/ASME SA105-05.
No Weld repair performed. Chemical Analysis results shown are actual. Forgings are capable of passing hydrostatic test compatible with the appropriate rating. Elongation taken from a round specimen. All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing. Yield strength was determined using the 0.2% offset method.

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1986) and 40 C.F.R. Part 372. Potentially reportable chemicals are indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release Inventory Report under EPCRA Section 313.

Certification No.: 105458
Certification Date: 12/8/2006

S. Drozdowski
Stan Drozdowski - Lab Manager - AmeriForge



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Mechanical				Other			
Test Lab		AFG		Country of Origin		USA (US)	
Test Bar Size		SACRIFICIAL PIECE		EF		Y	
BHN		163-167					
Elg (%)		31.0					
RA (%)		60.0					
Tensile Specimen Size (in)		0.250					
Tensile (ksi)		80.6					
Yield (ksi)		45.7					
Gauge Length		1.00					

Product compliant with NACE MR0175, latest edition.

Product compliant with and meets all requirements of ASTM A105/ASME SA105-05.
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