

Material Test Report

Heat Code: JRX

An Ameri-Forge Group Company 13770 Industrial Rd. Houston, TX 77015 Sales: (713) 868-4421 Fax: (713) 455-8366

ISO 9001:2008 Certified

PLESA ANAHUAC Y CIAS PO: 11015

Sales Order: 98867 Line: 3

SA DE CV AV. VALLE DE LAS | Item Code: 0151200101-0020F

Qty Shipped: 105

ALAMEDAS 66-0

Item Desc: FLG 02.00 0150 WN RF STD

54940 TULTITLAN, EDO, MEX Supplier: CMC

Supplier Heat: 3023957

Spec: ASTM A105/A105M-(10)/ASME SA 105/SA 105M-(08a) Section II Part A

-1011	ent (%wt)	Ladle	Product	EPCRA	CAS#	Element	(%wt)	Ladle	Product	EPCR/	CAS#
С	Carbon	0.19				Cr Chrom	ium	0.07			7440-47-3
Mn	Manganese	1.00		V 70	439-96-5	Mo Molybo	denum	0.02			
P	Phosphorous	0.008				V Vanad	ium	0.004			
S	Sulphur	0.019				Cb Columb	oium	0.001			
Sí	Silicon	0.22				C.E.		0.40			
Cu	Copper	0.22		√ 7¢	440-50-8	CuNiCrMo		0.390			
Ni	Nickel	0.08		1.74	440-02-0	CrMo		0.090			
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Mechanical To	esting	Other				
Test Lab	AFG	MILL		CMC-TEXAS		
Test Bar Size	Sacrificial Piece	мнс		3023957		
HBW	163 - 163					
Elg (%)	32.0					
RA (%)	63.0					
Tensile Specimen Size (in)	.498					
Tensile (ksi)	78.4					
Yield (ksi)	44.4					
Gauge Length	2					

No Weld repair performed. Chemical Analysis results shown are actual. Forgings are capable of passing hydrostatic test compatible with the appropriate rating. Elongation taken from a round specimen. All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing. Yield strength was determined using the 0.2% offset method. No weld repair performed on this product.

Product compliant with NACE MR0175, latest edition and dimensions to ASME B16.5-2009

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1986) and 40 C.F.R. Part 372. Potentially reportable chemicals are Indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release Inventory Report under EPCRA Section 313.

Certification No.:

218944

Certification Date:

9/23/2011

This report is issued in compliance with the requirements of EN10204 3.1 / ISO 10474 3.1.b

Nicholas Tepovich - Metallurgic Lab Manager