

Material Test Report

Heat Code: JAF

An Ameri-Forge Group Company 13770 Industrial Rd. Houston, TX 77015

Line: 5

ISO 9001:2008 Certified

Sales: (713) 868-4421 Fax: (713) 455-8366

PLESA ANAHUAC Y CIAS

SA DE CV AV. VALLE DE LAS

ALAMEDAS 66-0

54940 TULTITLAN, EDO, MEX

PO: 9805 Sales Order: 91305

Item Code: 0151910101-0020F

Supplier: CMC

Qty Shipped: 10

Item Desc: FLG 10.00 0150 WN RF STD

Supplier Heat: 3020037

Spec: ASTM A105/A105M-(10)/ASME SA 105/SA 105M-(08a) Section II Part A

Eler	nent (%wt)	Ladle	Product	EPCR	A CAS#	Element	(%wt)	Ladle	Product	EPCRA	CAS#
С	Carbon	0.20			·	Cr Chro	nium	0.11		✓ ·	440-47-3
Mn	Manganese	1.08		✓	7439-96-5	Mo Molyk	odenum	0.03			
P	Phosphorous	0.010				V Vanac	lium	0.003			
\$	Sulphur	0.022				Cb Colum	ntoium	0.001			
si	Silicon	0.24				C.E.		0.43			
Cu	Copper	0.27		✓	7440-50-8	CunicrMo		0.522			
Νi	Nickel	0.11		✓	7440-02-0	CrMo		0.142			
						•					
						•					

Mechanical T	esting	:	Other
Test Lab	AFG	WILL	CMC-TEXAS
Test Bar Size	TEST PIECE	MHC	3020037
HBW	163 - 163	EF	Y
Elg (%)	31.0	Fully Killed	Y
RA (%)	58.0		
Tensile Specimen Size (in)	. 493		
Tensile (ksi)	81.3	•	
Yield (ksi)	46.8		
Gauge Length	2		
		:	
		<u>:</u>	
		•	
		:	

No Weld repair performed. Chemical Analysis results shown are actual. Forgings are capable of passing hydrostatic test compatible with the appropriate rating. Elongation taken from a round specimen. All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing. Yield strength was determined using the 0.2% offset method. No weld repair performed on this product.

Product compliant with and meets all requirements of ASTM A105 and with dimensions to ASME B16.5 Product compliant with NACE MR0175, latest edition

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1986) and 40 C.F.R. Part 372. Potentially reportable chemicals are indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release inventory Report under EPCRA Section 313.

Certification No.:

199254

Certification Date:

1/27/2011

Nicholas Tepovich - Metallurgic Lab Manager

Michaeles Teparel

This report is issued in compliance with the requirements of EN10204 3.1 / ISO 10474 3.1.b