



# Material Test Report

Heat Code: ASP397664

An Ameri-Forge Group Company

13770 Industrial Rd. Houston, TX 77015

ISO 9001:2008 Certified

Sales: (713) 888-4421 Fax: (713) 455-8368

PLESA ANAHUAC Y CIAS SA DE CV AV. VALLE DE LAS ALAMEDAS 66-0 54940 TULTITLAN, EDO, MEX	PO: 9216	Sales Order: 89436	Line: 15
	Item Code: 0151916101-0020F		Qty Shipped: 10
	Item Desc: FLG 16.00 0150 WN RF STD		
	Supplier: FORJA CENTRO		Supplier Heat: ASP397664
Spec: ASTM A105/A105M-(10)/ASME SA 105/SA 105M-(08a) Section II Part A			

Element	(%wt)	Ladle	Product	EPCRA	CAS#	Element	(%wt)	Ladle	Product	EPCRA	CAS#
C	Carbon	0.18				Cr	Chromium	0.04		✓	7440-47-3
Mn	Manganese	1.13		✓	7439-96-5	Mo	Molybdenum	0.03			
P	Phosphorous	0.015				V	Vanadium	0.005			
S	Sulphur	0.003				Cb	Columbium	0.001			
Si	Silicon	0.28				C.E.		0.384			
Cu	Copper	0.02		✓	7440-50-8	CuNiCrMo		0.120			
Ni	Nickel	0.03		✓	7440-02-0	CrMo		0.064			

### Mechanical Testing

Test Lab	FORJA CENTRO
Test Bar Size	Sacrificial Piece
HBW	143 - 143
Elg (%)	33.0
RA (%)	68.0
Tensile Specimen Size (in)	0.501
Tensile (ksi)	71.3
Yield (ksi)	45.6
Gauge Length	2

No weld repair performed. Chemical Analysis results shown are actual. Forgings are capable of passing hydrostatic test compatible with the appropriate rating. Elongation taken from a round specimen. All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing. Yield strength was determined using the 0.2% offset method. No weld repair performed on this product. Product compliant with and meets all requirements of ASTM A105/

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1986) and 40 C.F.R. Part 372. Potentially reportable chemicals are indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release Inventory Report under EPCRA Section 313.

Certification No.: 194395

Certification Date: 11/15/2010

Nicholas Tepovich - Metallurgic Lab Manager