

PLESA ANAHUAC Y CIAS

SA DE CV AV. VALLE DE LAS

Material Test Report

Heat Code: HTD

An Ameri-Forge Group Company 13770 Industrial Rd. Houston, TX 77015 Sales: (713) 868-4421 Fax: (713) 455-8366

ISO 9001:2008 Certified

 PO: 8671
 Sales Order: 76145
 Line: 15

 Item Code: 0151200101-0020F
 Qty Shipped: 100

ALAMEDAS 66-0 | Item Desc: FLG 02.00 0150 WN RF STD

54940 TULTITLAN, EDO, MEX Supplier: CMC Supplier Heat: 3017429

Spec: ASTM A105/A105M-(10)/ASME SA 105/SA 105M-(08a) Section II Part A

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|------|-------------|-------|---------|------|-----------|------|------|--------|-------|---------|--------------|----------|
| Eler | nent (%wt) | Ladie | Product | EPCR | RA CAS# | Elen | nent | (%wt) | Ladle | Product | EPCRA | CAS# |
| С | Carbon | 0.20 | | | | Cr | Chro | mium | 0.06 | | √ 7 | 440-47-3 |
| Mn | Manganese | 1.06 | | ✓ | 7439-96-5 | Мо | Moly | bdenum | 0.02 | | | |
| P | Phosphorous | 0.005 | | | | v | Vana | dium | 0.003 | | | |
| S | Sulphur | 0.020 | | | | Cb | Colu | mbium | 0.001 | | | |
| Si | Silicon | 0.25 | | | | C.E. | , | | 0.407 | | | |
| Cu | Copper | 0.15 | | ✓ | 7440-50-8 | CuNi | CrMc | • | 0.30 | | | |
| Ní | Nickel | 0.07 | | ✓ | 7440-02-0 | CrMc | > | | 0.079 | | | |
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|----------------------------|------------|--------------|-----------|
| Mechanical T | esting | | Other |
| Test Lab | AFG | MILL | CMC-TEXAS |
| Test Bar Size | Test Piece | мнс | 3017429 |
| нви | 163 - 163 | EF | Y |
| Elg (%) | 30.0 | Fully Killed | Y |
| RA (%) | 56.0 | | |
| Tensile Specimen Size (in) | 0.248 | | |
| Tensile (ksi) | 80.7 | | |
| Yield (ksi) | 46.9 | | |
| Gauge Length | 1 | | |
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Product compliant with and meets all requirements of ASTM A105/ASME SA105, latest edition.

No Weld repair performed. Chemical Analysis results shown are actual. Forgings are capable of passing hydrostatic test compatible with the appropriate rating. Elongation taken from a round specimen. All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing. Yield strength was determined using the 0.2% offset method.

No weld repair performed on this product.

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1986) and 40 C.F.R. Part 372. Potentially reportable chemicals are indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release Inventory Report under EPCRA Section 313.

Certification No.: 190432

Certification Date: 9/20/2010

Nicholas Tepovich - Metallurgic Lab Manager

Vieleles Tepar