



# Material Test Report

Heat Code: HJX

An Ameri-Forge Group Company

13770 Industrial Rd. Houston, TX 77015

ISO 9001:2000 Certified

Sales: (713) 868-4421 Fax: (713) 455-8366

PLESA ANAHUAC Y CIAS	PO: 7995	Sales Order: 74164	Line: 13
SA DE CV AV. VALLE DE LAS	Item Code: 0601400102-0021F		Qty Shipped: 10
ALAMEDAS 66-0	Item Desc: FLG 04.00 0600 WN RF XH		
54940 TULTITLAN, EDO, MEX	Supplier: CMC	Supplier Heat: 3014401	
Spec: ASTM A105/A105M-(05)/ASME SA 105/SA 105M-(08a) Section II Part A - Normalized			

Element	(%wt)	Ladle	Product	EPCRA	CAS#	Element	(%wt)	Ladle	Product	EPCRA	CAS#
C	Carbon	0.19				Ni	Nickel	0.08		✓	7440-02-0
Mn	Manganese	1.05		✓	7439-96-5	Cr	Chromium	0.09		✓	7440-47-3
P	Phosphorous	0.008				Mo	Molybdenum	0.021			
S	Sulphur	0.021				V	Vanadium	0.002			
Si	Silicon	0.21				Cb	Columbium	0.001			
Cu	Copper	0.19		✓	7440-50-8	C.E.		0.41			

Mechanical Testing				Heat Treat			
Test Lab	AFG	Norm. Temp. (F)	1675				
Test Bar Size	Test Piece	Norm. (Hrs)	4				
HBW	159 - 159	Norm. Cooling Type	AIR				
Elg (%)	28.0	Norm. Location	AFG				
RA (%)	56.0						
Tensile Specimen Size (in)	.502						
Tensile (ksi)	77.2						
Yield (ksi)	46.9						
Gauge Length	2						
		MILL	CMC-TEXAS				
		MHC	3014401				
		EF					

PLEASA ANAHUAC Y CIAS. S.A. DE C.V.  
**CONTROL DE CALIDAD**  
 FECHA 16 Abr 2010  
EG33  
 FIRMA E. RUIZ

Product compliant with NACE MR0175, latest edition and dimensions to ANSI B16.5  
 No Weld repair performed. Chemical Analysis results shown are actual. Forgings are capable of passing hydrostatic test compatible with the appropriate rating. Elongation taken from a round specimen. All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing. Yield strength was determined using the 0.2% offset method. No welding performed.

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1986) and 40 C.F.R. Part 372. Potentially reportable chemicals are indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release Inventory Report under EPCRA Section 313.

Certification No.: 180738  
 Certification Date: 4/6/2010

*Nicholas Tepovich*  
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 Nicholas Tepovich - Metallurgic Lab Manager