



Material Test Report

Heat Code: 98641

ISO 9001:2000 Certified

An Ameri-Forge Group Company
 13770 Industrial Rd. Houston, TX 77015
 Sales: (713) 868-4421 Fax: (713) 455-8366

F-104227

PLESA ANAHUAC Y CIAS SA DE CV AV. VALLE DE LAS ALAMEDAS 66-0 54940 TULTITLAN, EDO, MEX	PO: 6212	Sales Order: 69256	Line: 1
	Item Code: 0601920180-CG21F		Qty Shipped: 20
	Item Desc: FLG 20.00 0600 WN RF 80		
	Supplier: MELESI		Supplier Heat: 98641
Spec: ASTM A105/A105M-(05)/ASME SA 105/SA 105M-(08a) Section II Part A - Normalized			

Element	(%wt)	Ladle	Product	EPCRA	CAS#	Element	(%wt)	Ladle	Product	EPCRA	CAS#
C	Carbon	0.18				Ni	Nickel	0.10		✓	7440-02-0
Mn	Manganese	1.12		✓	7439-96-5	Cr	Chromium	0.16		✓	7440-47-3
P	Phosphorous	0.010				Mo	Molybdenum	0.050			
S	Sulphur	0.003				V	Vanadium	0.005			
Si	Silicon	0.250				Cb	Columbium	0.001			
Cu	Copper	0.14		✓	7440-50-8	C.E.		0.424			

Mechanical Testing				Heat Treat			
Test Lab		MELESI		Norm. Temp. (F)		1652	
Test Bar Size		SACRIFICIAL PIECE		Norm. (Hrs)		1/2 HR PER INCH	
HBW		154 - 156		Norm. Cooling Type		AIR	
Elg (%)		32.0		Norm. Location		MELESI	
RA (%)		62.0					
Tensile Specimen Size (in)		0.498					
Tensile (ksi)		75.5		VD		Y	
Yield (ksi)		52.9		EF		Y	
Gauge Length		2					

Product compliant with NACE MR0175, latest edition and dimensions to ANSI B16.5
 No Weld repair performed. Chemical Analysis results shown are actual. Forgings are capable of passing hydrostatic test compatible with the appropriate rating. Elongation taken from a round specimen. All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing. Yield strength was determined using the 0.2% offset method.

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1986) and 40 C.F.R. Part 372. Potentially reportable chemicals are indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release Inventory Report under EPCRA Section 313.

Certification No.: 165546
 Certification Date: 4/24/2009

Nicholas Tepovich - Metallurgic Lab Manager